

DEGRADATION AND BIOLOGICAL ACTIVITY OF ALPHA-TOCOPHEROL
DURING STORAGE IN A DEGRADING MODEL FOOD SYSTEM

BY

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Abstract of Dissertation Presented to the Graduate Council
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BIODEGRADATION AND BIOLOGICAL ACTIVITY OF ALPHA-TOCOPHEROL
DURING STORAGE IN A NEUTRALIZED MODEL FOOD SYSTEM

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All animals, including humans, require a dietary source of vitamin E. Cereals and grains are a major source of vitamin E for the world's population. During processing and storage, the vitamin E content of foods is known to decrease. Additional research characterizing the factors that cause deterioration of vitamin E is needed. There have been only a few reports that characterize the biological activity of vitamin E in stored foods. This study was designed to characterize the parameters which influence the storage stability and biological activity of α -tocopherol, the most potent and predominant form of vitamin E.

The storage stability of α -tocopherol in a dehydrated model food system was studied. The storage parameters which were varied included: lipid composition (no lipid, saturated lipid, or unsaturated lipid), the water activity (a_w) (0.05, 0.24, 0.41, and 0.87); the storage temperature (10, 25, and 37°C), and storage container oxygen content (0.05 or 4.0 atm) (average oxygen per container).

α -tocopherol degraded in a first order fashion when stored in the dehydrated animal feed system consisting in UFAH or a saturated lipid (hydrogenated coconut fat). The rate of α -tocopherol degradation decreased as a function of a_w through the range of 0.91 to 0.98. The rate of α -tocopherol degradation was higher (128.03) when the oxygen content in the storage container was increased from 2.55 to 4.4 mmol oxygen. This relationship was most pronounced at higher a_w and storage temperatures and was attributed to the availability of oxygen at the interface between α -tocopherol and water. The thermodynamic activation parameters including the apparent activation energies and the Gibbs free energy of activation were not affected significantly ($p < 0.05$) by a change in the a_w of oxygen content in the storage container, indicating that the mechanism of α -tocopherol degradation was not altered by changes in the storage conditions used in this study.

During storage of the animal feed system consisting α -tocopherol and ascorbyl linoleate, losses of either α -tocopherol or ascorbyl linoleate could be related by zero order kinetics. The loss of α -tocopherol did not follow simple zero order kinetics change because the degradation rate of α -tocopherol and ascorbyl linoleate were affected by the initial α -tocopherol concentration. A complex reaction involving competition of α -tocopherol and ascorbyl linoleate was proposed.

The rate of α -tocopherol loss in a dehydrated animal feed system consisting ascorbyl linoleate was influenced by the a_w of the animal system, the storage container oxygen content, and the storage temperature. The rate of α -tocopherol loss was the slowest at 0.93 a_w , a value near the R.H.T. mammalian average content, and increased as the a_w was decreased below the R.H.T. mammalian average content (to 0.91) or

as the a_w was increased in the multilayer region (to 0.41). The rate of α -tocopherol loss decreased as the a_w (0.17) approached the region of capillary hydration. α -Tocopherol degraded more rapidly (p<0.01) in the solid food system stored with limited moisture due to the different composition and/or concentration of reactants formed during storage with limited oxygen. α -Tocopherol degraded almost completely when stored with 4.8 mol oxygen, but degraded only to approximately 30 mg/kg and remained constant when stored in a container with 0.05 mol oxygen. The apparent activation energies were not significantly affected (p<0.01) by the initial α -tocopherol concentration, storage container oxygen content, or a_w , indicating that the mechanism of α -tocopherol degradation was not affected by these storage parameters.

The biological activity of α -tocopherol remaining in the solid system (as after storage) was evaluated by a rat bioassay. In addition to the stored solid system, esterified degradation products of α -tocopherol were evaluated for their vitamin E biological activity.

The α -tocopherol remaining after storage of the solid system containing no fat or saturated fat was biologically active. Following storage, the biological activity of α -tocopherol in the solid system containing methyl linoleate was lower, indicating that α -tocopherol degradation may occur during digestion and absorption in the rat. The degradation products of α -tocopherol, α -tocopheryl acids and α -tocopheryl esters, exhibited vitamin E biological activity.

The data from these experiments indicate that the a_w , storage time, initial oxygen content, temperature, and lipid composition affect the degradation rate and pattern of α -tocopherol degradation. These factors can be controlled to minimize the loss of α -tocopherol during storage of foods.

INTRODUCTION

Although all animals, including humans, require a dietary source of vitamin E, the dietary requirements for vitamin E have not been well established. Two U.S. dietary surveys by Russell et al. (1961) and Hartz and Lewis (1971) reported average human daily intakes to be 1.4 mg or 1.0 mg of α -tocopherol, respectively. The National Academy of Sciences' Food and Nutrition Board (1968) reported that a balanced diet should provide an intake of vitamin E large enough to prevent vitamin E deficiency and established a recommended daily allowance of 8-10 mg of α -tocopherol for adults. Grains and grains are a major source of vitamin E for the world's population.

The vitamin E content of foods is known to decrease during storage. The factors which affect vitamin E stability during storage of dehydrated food products have not been established. Specifically, the effects of water activity, storage temperature, oxygen exposure, and lipid composition on the stability of vitamin E have not been evaluated. Latens (1971) reported that few data are available to predict the storage stability of α -tocopherol. Likewise, the biological activity of α -tocopherol and its detoxification products as a function of processing and storage has not been evaluated.

This study was designed to evaluate the storage stability of α -tocopherol in a dehydrated model food system. A factorial experimental design was used to study the effects of water activity, storage temperature, oxygen availability, and lipid composition. The biological activity of

n-tetraphenyl and its degradation products were determined following storage of the model food system. The results from this experiment should serve two purposes.

1. Identify the storage parameters which are important in stabilizing n-tetraphenyl during storage of dehydrated foods and feeds.
2. Provide information characterizing the biological activity of n-tetraphenyl and n-tetraphenyl degradation products after storage.

LITERATURE REVIEW

Vitamin E-Biotin

Evans and Blalock (1931) reported the occurrence of a lipid soluble compound which was required to prevent fetal resorption in rats consuming coustil diets. Matlock et al. (1944) later confirmed that a lipid soluble fraction isolated from wheat germ oil prevented rat fetal resorption. Thus (1944) designated this fraction as vitamin E, while Evans and Blalock (1931) referred to the lipid soluble compound as biophoretol. From the Greek words "bios" (phyllofith), "phore" (to bring forth), and "ei" (abundant). Evans et al. (1936) first reported the isolation of pure vitamin E from the unsaponifiable fraction of wheat germ oil. Schoale (1938) and Harvey and Polvenius (1938) were first to report the structure of vitamin E.

Vitamin Biochemistry

Vitamin E denotes a group of eight isomeric [2-methyl-2-(ϕ - ϕ' - ϕ'' ,12'-triunsatyl)-5-hydroxy-7-tetramethyl] tocopherols, methyl-substituted on the toluene ring, which exhibit vitamin E activity (Harvey and Polvenius, 1938). The structures of the various forms of vitamin E are shown in Figure 1.

All tocopherols and tetramethyls are lipid soluble and are readily soluble in ethanol, ethyl ether, acetone, chloroform, and benzene. The tocopherols are lipid at room temperature with melting points ranging from -4 to 1-17° (Johnson, 1941 and Schoale et al., 1938). The various forms of vitamin E show UV absorptions with λ_{max} ranging from 281 to 296

at and $\lambda_{\text{max}}^{1\text{cm}}$ coupling from Tl₂ to HCl in ethanol (Bollat et al., 1951). Bollat et al. (1951) also summarized the infrared (IR) spectra, the visible magnetic resonance (vmr) spectra, and the optical activity of the eight forms of vitamin E.

Vitamin E—Distate Isomers

Vitamin E is synthesized in plants with the various tocopherols and tocotrienols formed through hydrogenation of intermediate trienol compounds. Heath (1950) reported that α -tocopherol is the predominant form of vitamin E in growing plants, but after tocopherols predominate in seeds. He also reported that the α -tocopherol concentration of germinating seeds decreases with time, which leads to an increased ratio of α -tocopherol to other tocopherols in growing plants. α -Tocopherol may be produced by saturation of mono and diunsaturated tocopherols as they generally dominate plants contain a higher ratio of δ_1 , γ_1 and ϵ -tocopherol to α -tocopherol than do mature plants (Haworth et al., 1957).

Vitamin E is not synthesized by animals, so their needs must be fully filled by dietary sources. Many review articles summarize present knowledge of the vitamin E content of foods (Dunnell et al., 1950; Ames, 1951; Kinschtedt, 1951, and Schenck and Schenck, 1955). The major natural sources of dietary vitamin E are fats and oils and cereal grains. Other foods may contain vitamin E, but not in sufficient quantity to be considered major dietary sources.

Fats and oils freshly extracted from seeds generally are the richest dietary sources of vitamin E. The total vitamin E concentration and the ratio of the various isomers present depends on: (1) the type of fat or oil (Lange, 1950), (2) the variety of the seed (Heath, 1948), (3) the genetic variety (Coffel and Eila, 1942), (4) the length of storage of

the oil (Hansen and Jonstad-Jensen, 1981), and (3) the method of extraction (Schlager and Liden, 1979).

Animal products are an important dietary source of vitamin E. Gross et al. (1980) reported the vitamin E distribution in some as follows: eggs (78-485), codlivers (11-27), and poultry (3-28). These data indicate that whole grain products would contain more vitamin E than products produced from the separated codlivers. Bleaching of flour by addition of chlorine dioxide or by using any other destructive of as much as 50% of the naturally occurring vitamin E in flours (Frieser and Liden, 1981 and Gross et al., 1981).

Vitamin E-Biological Functions

Gross and Kling (1982) reported that a lipid soluble antioxidant factor was required to prevent fetal resorption in rats. This has caused researchers to study the antioxidant action of vitamin E. Gross and Hansen (1980) discussed in detail the current theories concerning vitamin E biochemical activities and classified them into two concepts: (a) Vitamin E is a biological antioxidant, and (b) the metabolic role of vitamin E. The following is a brief summary of these two concepts.

Although Horst and Hansen (1982) reported that vitamin E exhibited antioxidant activity during the storage of oils, the biological antioxidant theory of vitamin E was first proposed by Harline and Harline (1941). The latter authors suggested that α -tocopherol acted as an oil film antioxidant for unsaturated lipids in cell membranes and was required to maintain cell integrity. Harville (1953) was the first to demonstrate the relationship between dietary lipids and vitamin E requirements. He showed that as the concentration of unsaturated lipids in the diet of rats increased, the rate of mortality of the rats decreased. Recently, Liden

et al. (1971) reported that during vitamin E deficiency, rats require increased amounts of protein, a product of *in vivo* lipid oxidation. This demonstrates a direct relationship between *in vivo* lipid peroxidation and vitamin E deficiency. Although the exact biochemical mechanism involving α -tocopherol is not known, it is generally accepted that α -tocopherol is required to prevent chronic membrane destruction.

The second basic theory concerns a defined catalytic role for vitamin E. Gossel et al. (1972) reported that the liver enzyme ascorbic acid synthetase, and the liver enzyme, *L*-ascorbate oxidase, both exhibited decreased activity in vitamin E deficient rats. Sigurdson (1974) reported that even though *L*-ascorbate oxidase and ascorbate and dehydrogen activities were reduced in vitamin E deficiency, no overall reduction of bone synthesis was noted. Gordon et al. (1973) reported that the activity of the P-450-dependent microsomal α -hydroxylase enzyme in the rat was dependent on the vitamin E status. Gillingham et al. (1974) reported that rabbit liver ascorbic oxidase concentration increased as a function of vitamin E depletion. The results of the above cited studies suggest that vitamin E status affects the activity of many metabolic enzymes. However, studies have not confirmed vitamin E to be a metabolic factor for specific physiological functions.

Vitamin E-Related Anemias

Retractable deficiency diseases associated with low vitamin E intake in humans are not well defined (Dexter and Spivey, 1947). Some deficiency symptoms developed only after long periods of impaired fat absorption which induced deficiencies of other fat soluble vitamins and essential fatty acids. The National Academy of Sciences' Food and Nutrition Board (1970) reported that there is no clinical or biochemical evidence

indicating that a person consuming a balanced diet will receive an adequate quantity of vitamin E.

The vitamin E content of diets consumed in the United States was reported by Buser et al. (1962) and Hart and Buser (1963). Buser et al. reported an average daily intake of 7.4 mg α -tocopherol while Hart and Buser reported that the typical American diet contains an average of 8.6 mg α -tocopherol per day. As a result of these studies, the 1968 Recommended Dietary Allowance for vitamin E was established at 10 IU for adult males and 8 IU for adult females (National Academy of Sciences, 1968).

Vitamin E: Activity and Specificity

One International Unit (IU) of vitamin E is defined as the activity exhibited by 1 mg of dl- α -tocopheryl acetate. The activity of synthetic dl- α -tocopherol is 1.1 IU/mg, while that of the naturally occurring dl- α -tocopherol is 1.46 IU/mg. Other forms of vitamin E are reported to have lower activities than α -tocopherol. Guttery and Horvitz (1964) reported the biopotencies of tocopherols in relation to the biopotency of α -tocopherol as: δ -tocopherol (8.3%), γ -tocopherol (8.8%), and β -tocopherol (9.1%). Buser et al. (1961) reported that the biopotencies all have less than 10% of the activity of α -tocopherol. The National Academy of Sciences recommendations (1968) assume that 10% of the tocopherols in the U.S. diet are α -tocopherol, and all recommendations are based on this estimate.

Vitamin E: Methods of Interconversion

Many chemical methods have been used to determine the vitamin E content of foods. There are eight forms of vitamin E and methods must be developed that quantitate all eight forms, either individually or collectively. Presently, only a few methods are available that are sufficiently

minimized, consistent, and specific in determining the composition of a specific form of vitamin E in foods. Major emphasis has been placed on the development of an analytical procedure for the determination of α -tocopherol, the most potent and widely occurring form of vitamin E.

Colorimetric determination of tocots has been accomplished by complexing tocots or metal-reduced FeCl_2 with 2,2'-dipyridyl, 1,10-phenanthroline, 2,2',2''-terpyridine, triphenylboronate, or dibenzyl (barbitol) dimethylamine (Beebe, 1960). These colorimetric procedures are neither specific nor sufficiently accurate to use in analysis of naturally occurring tocots. Beebe et al. (1977) listed the following analytical problems associated with use of the previously listed colorimetric methods:

A. Since the eight tocots have different structures, each tocot forms a different complex with the colorimetric reagent. Each complex will have different absorption characteristics, so the simultaneous determination of individual forms of tocots in a mixture cannot be accomplished by this method.

B. The eight tocots have various reducing potentials and reduce FeCl_2 at various rates, requiring the analyst to carefully account the time intervals between mixing and colorimetric determination to prevent inaccurate estimation of the tocot in foods.

C. Compounds other than tocots which have a high reduction potential cause reduction of the FeCl_2 . This can lead to inaccurate determination of vitamin E.

Chromatography has been used to separate various vitamin E components prior to colorimetric analysis. Separation of the eight tocots by 3-dimensional thin layer chromatography has been reported. Heller et al.

(1972) described the ultraviolet and visible systems commonly used for separation of the vitamins. The separated vitamins may be visualized by spraying with 2,4-dinitrophenol or 2,6-dipyridyl-derivate substrate (Trumbull and Jellison, 1972). The separated vitamins may be quantitated by scraping the spots from the thin plate, mixing with dipyridyl-derivate substrate reagent, and measuring the absorbance of the colorimetric complex (Gustaf et al., 1972).

The HPLC chromatography (HPLC) procedures have been developed for quantitation of the vitamins commonly found in foods. Wilson et al. (1972) reported separation of eight B-vitamins on a 10.5 m (5 m x 4.5) column packed with 40 μ m of 10- μ m silica-bonded silica at 25°C. Rao and Perkins (1971) utilized similar HPLC packings to separate the vitamin-like effect constituents of the unsaponifiable fraction of foods. These separated fractions were analyzed by mass spectrometry to confirm the purity of the eluting vitamin-like effect constituents of the eight forms of vitamin E. These HPLC procedures required derivatization of the vitamins to increase the volatility of the compounds so they can be separated on HPLC, extensive sample preparation to remove interfering materials, triglycerides, and long chain fatty acids, and lengthy analysis time to elute all eight vitamins from the HPLC column (Wilson et al., 1972 and Rao et al., 1971). The extensive sample preparation may result in the loss of vitamins E during analysis and the long analysis time limits the number of samples which could be analyzed in a single day.

Williams et al. (1971) reported the use of reverse phase high performance liquid chromatography (HPLC) for separation and quantitation of *n*-isoprenyl and *n*-octaprenyl acetate in a standard mixture of fat-soluble vitamins. Van Elteren (1971) and Lee et al. (1971) described the

from tetraphenols in vegetable oils utilizing HPLC. Both conventional and normal phase chromatography chromatography to separate the four tetraphenols in less than 20 minutes per sample. Sample preparations involved dissolving the oil directly into a hexane tojection solution, of saponification and injection of the non-saponifiable fraction of oils.

Gervin and Ogillett (1970) utilized normal phase absorption HPLC to separate and quantitate all eight tocopherols. Separation of the eight tocopherols using this technique method required 180 minutes.

HPLC analysis of α -tocopherol acetate, the form of vitamin E currently used to fortify foods, has been reported. Smith et al. (1977) and Federhjelde and Aasenhus (1978) reported a reversed phase partition chromatography procedure for the analysis of α -tocopherol acetate in foods. Smith et al. (1977) used a direct methanol extraction method to extract the α -tocopherol acetate from the foods, while Federhjelde and Aasenhus chromatographed the α -tocopherol in the non-saponified lipid fraction of the foods.

Widmer and Kirk (1979) reported an HPLC procedure using a normal phase absorption α -tocopherol (Natorex 1000) column and an 80:20 hexane:chloroform mobile phase for the separation and quantitation of tocopherol palmitate and α -tocopherol acetate directly extracted from study-to-eat identified samples with chloroform-methanol-water (15:10:10). Several tocopherol α -tocopherol was detectable using this method.

Tocopherol E-Biological Activity

Many procedures have been developed to determine the biological activity of tocopherol E, as reviewed by Glatzky and Kozlitz (1980). The classical method for evaluating tocopherol E biological activity is the rat retinopathy-protection assay. In this procedure, double rats are placed on

a vitamin E deficient diet, bred, and given the vitamin E test sample shortly before gestation. The female rats are killed just prior to delivery and the litter efficiency is determined.

The dialuric acid impurities test measures the lipid metabolism of erythrocytes when exposed to a 5,500M dialuric acid mixture. Erythrocytes from vitamin E deficient animals are more susceptible to degradation by dialuric acid than are erythrocytes from non-deficient animals. Vitamin E deficient rats are fed a test diet and the volume of hemoglobin from erythrocytes exposed to dialuric acid may be used to indicate vitamin E activity.

Goldblum and Kasperowicz (1960) reported that the bioassayability of vitamin E may be determined by analyzing the vitamin E content in the livers of chicks fed varying amounts of vitamin E. This assay requires large concentrations of vitamin E in the diet and lengthy chemical analysis of liver vitamin E.

Kelley and Gilbert (1977) reported a rectifer-based assay for vitamin E activity. Rats are rectified (*Aplousoma alaidid*) are placed into beaker dishes containing *Synanthus aureus*, Periclitin 4, and test solutions of vitamin E. The morphology of the rectifer is influenced by the vitamin E activity such that larger doses of vitamin E cause more numerous outgrowths from the rectifer's wall. Statistical analysis of the classification of the rectifer morphology as a function of vitamin E activity allows calculation of vitamin E activity of unknown solutions. This procedure is extremely sensitive (10^{-14} g 2,6-heptadienyl), standardized, and independent of lipid concentrations. The rectifer based assay does not, however, evaluate the digestibility or absorption efficiency which are inherent in actual bioassays.

Sehlin et al. (1970) reported a vitamin E rat bioassay that involves measurement of plasma vitamin E levels, pyruvate kinase activity, and aspartate aminotransferase (AspAT) activity. Starving rats are fed vitamin E deficient diets for approximately 4 weeks. Plasma vitamin E levels are reduced to very low levels and unsaturated fatty tissue breakdown causes increased plasma pyruvate kinase and AspAT activity. Diets containing 1000 i.u. vitamin E are then fed to the depleted rats for 4 days, which causes a dose dependent increase in plasma vitamin E levels and a decrease in plasma pyruvate kinase and AspAT activity.

The determination of the biological activity of α -tocopherol following the storage or degradation of α -tocopherol constitutes the actual loss of the vitamin E nutritional quality of the foods. Therefore, bioassays provide an estimate of the vitamin E activity which is more accurate than chemical analysis procedures. Bioassays are generally more expensive, time consuming, difficult, and yield less precise results than chemical analysis.

Enzymatic Analysis of α -Tocopherol




The majority of research concerning vitamin E degradation has involved research concerning the reactions of α -tocopherols. This was necessary because of the lack of adequate analytical procedures and the difficulty of determining the mechanism of degradation reactions during degradation of the various foods.

Many oxidation products of α -tocopherol have been isolated and identified. Table I summarizes the names, structures, and references which report production of six oxidation products.

Table 1. Isomers, structures and reference repeating propagation of oxidation products of *n*-tetraene.

| Isomer | Reference |
|---|---------------------------|
|  | Boyer (1962) |
|  | Quinn and Pridmore (1968) |
|  | Kantor et al. (1960) |

Table 1. Continued

| | | |
|---|---------------------|---------------------|
|  | substituted ring | Smith et al. (1998) |
|  | substituted benzene | Smith et al. (1998) |
|  | substituted benzene | Smith et al. (1998) |

Degradation Products of p-Tocopherol

Alpha-tocopherol participates in many reactions which occur during food processing or storage. Pinner et al. (1934) and Smith et al. (1937) reported the destruction of vitamin E by chlorine dioxide, commonly used to bleach wheat flour. Smith et al. reported that untreated flour contained 8.33 ug α -tocopherol/100 g flour while chlorine dioxide-treated flour contained 0.22 ug α -tocopherol/100 g flour. They also reported that untreated flour could supply adequate amounts of dietary vitamin E, while chlorine disoxidized flours were inadequate sources of vitamin E. The mechanism of α -tocopherol degradation by chlorine dioxide has not been studied extensively.

Oxygen is known to have an effect on α -tocopherol degradation. Schrader et al. (1970), Fots et al. (1970), and Hirsman et al. (1970) reported that α -tocopherol quenched singlet oxygen produced by photooxidation of riboflavin or methylene blue. Singlet oxygen is an excited oxygen molecule in which the electrons in the outermost shell are in antiparallel alignment. Schrader et al. (1974) reported that one mole of α -tocopherol will decolorized about 120 moles of singlet oxygen before the α -tocopherol was destroyed, indicating that α -tocopherol may be physically reacting with singlet oxygen.

Recent data also have been reported on some oxidation of α -tocopherol. Gert et al. (1970) reported the oxidation of α -tocopherol by ferric and cupric ions. The resulting degradation product was predominantly α -tocopheryl quinone. The presence of ferrous or cuprous metal ions were shown not to cause destruction of α -tocopherol. These data suggest α -tocopherol may be oxidized by metal ions only when they are in their higher valence state.

Brown and Kautsky (1974) reported the radical scavenging reaction of *n*-tocopherol with methyl radicals. In this experiment, methyl radicals were shown to abstract a hydrogen ion from the hydroxyl group of *n*-tocopherol. Following electron deprotonation, the β_2 carbon atom (Figure 1) would become the most reactive and methyl radicals would selectively bond to this site, producing methyl tocopheryl quinone.

Geiger and Tappel (1941) reported the destruction of tocopherol during γ -irradiation. This process was shown to cause a dose dependent destruction of *n*-tocopherol. Destruction of *n*-tocopherol was more rapid when oxygen was present in solution during irradiation. Although no characterization of the *n*-tocopherol degradation products were reported, one would expect *n*-tocopherol to be degraded by a free radical mechanism.

Free radicals, produced during oxidation of unsaturated lipids, react with *n*-tocopherol and cause oxidation of *n*-tocopherol. Geiger and Tappel (1941, a and b) studied the degradation of *n*-tocopherol in various systems containing *n*-tocopherol, lipid hydroperoxides, and ferric ions. The following reactions depict the conversion of the lipid hydroperoxides to the active peroxides:



The two peroxides (LOO \cdot and LO \cdot) reacted with *n*-tocopherol to form the intermediate, *n*-tocopheryl radical, which degraded to *n*-tocopheryl quinone. It should be noted that *n*-tocopherol was degraded slowly when only *n*-tocopherol and ferric ion were combined in solution, but the degradation rate of *n*-tocopherol was accelerated when lipid hydroperoxides were present. These data indicate two simultaneous reactions may have been occurring.

Degradation of *n*-Tocopherol During Field Storage

Recent studies indicate that *n*-tocopherol may be degraded during the storage of foods through a combination of several reactions occurring simultaneously. It is essential to define the compounds in foods before generalizing about degradation reactions of *n*-tocopherol which occur during storage.

Several researchers have reported the loss of *n*-tocopherol during storage of flours and whole grains. Sachs et al. (1950) reported that 88% of the tocopherols in whole wheat flour were destroyed during 40 days of storage at 33°C. Reddock et al. (1950) reported 85% of the *n*-tocopherol present in whole kernel corn was destroyed after 44 days of storage at room temperature. More recently, Young et al. (1953) reported that the rate of *n*-tocopherol oxidation was more rapid during storage of high moisture corn than during storage of dry corn. These authors also reported that the peroxide value, an indicator of lipid oxidation, increased with the moisture content of the corn. These data indicate that the moisture content and state of lipid oxidation may affect the rate of *n*-tocopherol degradation during storage of corn.

Linsagton et al. (1944) and Rhee and Oliver (1951) reported the stability of *n*-tocopherol during storage of alfalfa and alfalfa meal. Linsagton et al. (1944) reported losses of 21, 4, and 28% of the initial *n*-tocopherol in freeze-dried alfalfa meal at a moisture content of 0.5, 0.5, and 1.2%, respectively, after storage for 44 days at 20°C. Rhee and Oliver (1951) stored alfalfa in the field and reported that approximately 50% of the *n*-tocopherol was degraded in 126 days. These authors indicated that these results are of questionable accuracy due to the uncontrolled changes in moisture content, exposure to sunlight, and leaching by rain water.

Jones (1971) reported that the rate of α -tocopherol degradation in animal and animal feed was greater at 128 meters, when compared to samples stored at 10 or 126 meters. In addition, α -tocopherol in samples stored at 4, 10, 15, or 126° decreased more rapidly at the higher temperatures. Unfortunately, Jones did not report the state of lipid oxidation or the actual iron concentration in the animal feed.

Kumar et al. (1977) reported the storage stability of α -tocopherol in blank and dehydrated paper feeds. Feedlot paprika was stored at water activities (a_w) of 0.04 or 0.15 at 37°C. More than 90% of the α -tocopherol present in the paprika was retained during 120 days of storage at 0.15 a_w . Degradation of α -tocopherol was much more rapid when paprika was stored at a a_w of 0.04. The authors attributed the reduction in α -tocopherol degradation at a_w of 0.15 to the substitution of ascorbic acid, which exhibited an antioxidant effect.

Factors affecting α -tocopherol stability in feeds

From studies concerning the mechanism of α -tocopherol destruction and α -tocopherol loss in feeds, data indicate that the stability of α -tocopherol in feeds is a function of the type of lipid present, the water content, the presence of copper, the irradiation dose, the presence of metal ions, and the storage temperature. Because of their primary effect on the stability of α -tocopherol, further discussion of lipid oxidation and oxidation control is warranted.

Lipid oxidation. It is known that α -tocopherol is destroyed during autooxidation of unsaturated lipids. Therefore, it would be expected that the storage stability of α -tocopherol is dependent on the rate of lipid oxidation.

A review of the mechanisms of lipid oxidation is presented by Bogan (1984). Lipid oxidation occurs in three stages: (I) the induction phase, (II) the propagation phase, and (III) the termination phase. The induction phase reactions include direct addition of oxygen to a double bond to form a peroxy and a hydrocarbon radical, as well as direct formation of hydroperoxides by reaction with singlet oxygen. The radicals formed during the induction period react with other unsaturated molecules and oxygen to form additional peroxy radicals which cause autooxidation of additional substrates. The termination phase occurs when two radicals react and form non-reactive compounds.

Because of the interaction of α -tocopherol with radicals produced from lipids, the storage stability of α -tocopherol would be expected to be dependent on the rate of lipid oxidation, the rate of peroxide formation, and the stability of the radicals and α -tocopherol.

Relative constant-water activity. Foods contain various amounts of water. Labuza (1984) provided the following formula for determining the thermodynamic state of water in foods (a_w):

$$\mu = \mu^\circ + RT \ln a_w$$

where μ is the standard state chemical potential for water, μ° is the gas constant, T is the temperature (Kelvins), and a_w (water activity) is the thermodynamic activity of water, defined as:

$$a_w = \frac{P}{P^\circ} = \frac{P_{H_2O}}{P_{H_2O}^\circ}$$

where P is the partial pressure of water in food, P° is the partial pressure of pure water, and P_{H_2O} is the equilibrium relative humidity.

A useful formula for a food a_w can be obtained by plotting the a_w of α against as a function of the moisture content at a constant temperature (Figure 2).

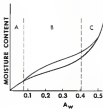


Figure 2. General relative kinetics kinetics for food whitening kinetics.

The solvents contain in a fixed way variable different α_p , depending on whether the sorption isotherm was determined by sorption normal (desorption) or by sorption surface (adsorption). This phenomenon is referred to as hysteresis. Brønner (1944) identified three types of adsorption isotherms, one of which, the type II₁, is typical of multilayer formation of gases which occurs in dehydrated foods (Lobain, 1958).

Lobain (1958) divided the sorption sorption isotherms into 3 regions (Figure 1). The area described by region 1 corresponds to the portion of the isotherm below the calculated R.E.T. monomolecular sorption constant where the water molecules form a monomolecular layer and are tightly bound and thus not available for reaction. Brønner (1944) reported that the water molecules in this region are bound to hydroxyls with an exchange and amino groups. Brønner (1944) reported that reactions which are dependent upon water available reactions do not occur when the sorption isotherm is in Region 1. Region 2, the multilayer region, corresponds to the adsorption of water molecules in multilayers. This water is considered to be loosely bound by hydrogen bonding to hydroxyl and amino groups, and is available for reaction or stabilization of reactants. Region 3 includes the region where capillary hydration and condensation of water molecules occurs, allowing water to act as a solvent. Physical sorption and availability of water cause the α_p to approach 1.0 asymptotically.

Lobain (1958) summarized the effects of α_p on degradation reactions occurring in food systems during storage as shown by the stability profile of ascorbic acid in dehydrated foods (Figure 2).

They identified a point in which α_p to the rate of degradation of ascorbic acid during storage. The following discussion will focus primarily on the theories which may be related to ascorbic acid degradation.

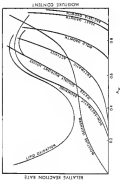


Figure 3: Partnership profile of independent banks (non-listed)

As discussed previously, the rate of lipid oxidation may be greatly altered in the presence of metal ions or oxygen. Lipids are generally more stable towards oxidation as or near the calculated R.F.T. maximum after mixture contact (Jenkins, 1959; Kinsley et al., 1966; Labana et al., 1969; and Quast and Ebert, 1970). As shown by the lipid oxidation curve in Figure 1, as the a_w is decreased from high values, the rate of lipid oxidation decreases until the a_w approaches or drops below the threshold value. Increasing the a_w below the threshold value causes an increased rate of lipid oxidation. Labana (1969) summarizes the factors affecting lipid oxidation into four theories:

- A. As a_w is changed, the hydration of metal catalysts is changed as metal catalysis is affected.
- B. The stability and availability of metal catalysts are altered, which causes changes in the rate of degradation of the catalysts in the lipid interface.
- C. Peroxide intermediates at the aqueous interface may hydrogen bond to water and not react with oxidizable substrates.
- D. The solubility constant may change the rate of reaction of free radicals with other species such as proteins.

Labana and Fisher (1970) and Fleck (1974) suggest that the a_w may control the rate of oxygen diffusion through the product and that limited oxygen diffusion may inhibit or slow oxidation reactions.

Significance Evaluation of Research

Chemical kinetics is the branch of science which studies the rates and patterns of chemical reactions. Labana (1969) presents an in-depth review of the use of chemical kinetics. A brief review of kinetic terminology and interpretation will be presented here.

Most common types of chemical reactions are evaluated by use of either zero, first, pseudo-first, or second order kinetics. The general overall rate equation is:

$$\text{Rate of reaction} = \text{constant} \times [\text{reactant (s)}]^n$$

where n is the order of the reaction. Table I lists the integrated kinetic equations for simple reactions.

Kinetic data are generated by collecting and analyzing samples for reactant or product concentrations after various storage or reaction periods. The data represent the concentration of reactant or product as a function of time. The reaction order may be determined by choosing the kinetic equation (Table I) which best fits the data, or by use of other graphical or integration methods (Laidler, 1963).

Kinetic evaluation of the storage stability of a nutrient is useful because it provides a model that can be used to describe the storage stability of the nutrient. It also may provide information concerning the reaction mechanism involved in the degradation of the nutrient. However, postulations concerning chemical structure of the reactant species or the transition state cannot be made from simple kinetic evaluation of data.

Thermodynamic Equilibrium Parameters

The Arrhenius equation relates the rate of reaction as a function of temperature according to the following equation:

$$k = A e^{-E_a/RT}$$

where k is the rate constant, A is an Arrhenius pre-exponential constant, E_a is the activation energy (kcal mol⁻¹), R is the gas constant (1.987 cal mol⁻¹ K⁻¹), and T is the temperature (K). Transition state theory

Table 2. Integrated kinetic equations for single reactions.

| Reaction Order | Kinetic Equation |
|---------------------------|--|
| Zero | $\ln \frac{C_0}{C_0 - x} = kt$ |
| First | $\ln \frac{C_0}{C_0 - x} = kt$ |
| Second-First ¹ | $\ln \frac{C_0}{C_0 - x} = kt$ |
| Second | $\ln \frac{C_0 - x}{C_0 - 2x} = -k (C_0 - C_0') t$ |

x or q denote concentration of reactant(s) at time t

C_0 or C_0' denote concentration of reactant(s) at time = 0

k = rate of change

k = rate constant

¹Second-First order assumes that the reaction is a second order reaction, but the concentration of the second reactant is constant.

states that ΔH is the amount of energy required to form the activated complex from the reactants. If variations in storage parameters do not cause the ΔH to change, the energy required to form the activated complex of the reaction is constant. This would suggest that the activated complex is not affected by variations of storage parameters.

Other thermodynamic activation parameters which can be calculated are kinetic data including ΔG^\ddagger (Gibbs free energy of activation), ΔH^\ddagger (enthalpy of activation), and ΔS^\ddagger (entropy of activation). Spring (1105) reported the absolute reaction rate theory as:

$$k = \frac{k_B T}{h} \sum_i A_i \exp \left(\frac{-\Delta G_i^\ddagger}{RT} \right)$$

where k is the first order rate constant at temperature T , k_B is the Boltzmann constant (1.38×10^{-16} erg $^\circ K^{-1}$), T is the storage temperature (K), h is Planck's constant (6.63×10^{-27} erg sec), R is the gas constant (1.987 cal mol^{-1} $^\circ K^{-1}$), and $\Delta G_i^\ddagger = \Delta H_i^\ddagger - T\Delta S_i^\ddagger$. The free energy of activation can be calculated from:

$$\Delta G^\ddagger = \Delta H^\ddagger - T\Delta S^\ddagger$$

If the free energy of activation does not change as a function of the storage parameters, the mechanism of degradation can be assumed not to change.

EXPERIMENTAL PROCEDURES

Composition of the Model Food System

The composition of the model food system used in these studies was similar to that used by Bach (2716) and is reported in Table 1. The wet-let model system contained no added lipids, while the model system used to determine the effects of associated or nonassociated fat on the stability of α -tocopherol contained 11 hydrogenated coconut fat or 11 purified mixed lipids (Preston and Kinsch, 1942), respectively. The model system was formulated to contain approximately 11 or 106 of the 1000s of α -tocopherol per mass of dry model system (approximately 125 or 1250 μ g α -tocopherol per g dry model system).

Preparation of the Model System

The dry components listed in Table 1 were dry blended in a ribbon mixer and stored at 25°C prior to fortification with lipids or α -tocopherol. Portions of the dry blend were sterilized over 30°C deionized water to obtain a 40% (w/v) solids slurry. In the wet-let model system, sterile lipids were accomplished by adding the α -tocopherol as an ethanol solution to the model system slurry. In the experiments utilizing the model system containing fat, α -tocopherol was added with the melted fat (50°C) before addition to the slurry. The model system slurries were homogenized to evenly disperse the lipid soluble components. These homogenized slurries were layered into sterilized steel trays and frozen at -40°C in a freeze dryer for 4-6 hours. The model systems containing no fat or a saturated fat were frozen dried 26 hours at a plateau

Table 1. Components of the Model Feed System.

| Component | % (Dry Wt. Basis) |
|-----------------------------------|-------------------|
| Barley Starch ^a | 47.7 |
| Corn Syrup Solids ^b | 26.8 |
| Key Protein Isolates ^c | 15.3 |
| Sucrose | 5.1 |
| Salt (NaCl) | 2.8 |
| Ka ^d | 1.8 |

^aFood Grade, A. D. Schlegel, Inc.^b15 L.W., American Sugar, Inc.^cProtein 1, General Soy Co.^dHydrogenated Coconut Oil, Gurnea Co. or Purified Methyl Linoleate, Tigen Chemical Co.

temperature of 40°C. The metal system containing purified methyl lithium was freeze dried 48 hours at a plate temperature of 40°C. The freeze dried samples were removed from the freeze dryer under a nitrogen atmosphere, ground to a fine powder in a drying blender in an air atmosphere, and equilibrated to various water activities (a_w).

A. Equilibration

All experiments in this study were performed on the adsorption leg of the sorption hysteresis loop. The dry metal food system containing no fat was equilibrated to water activities of 0.18, 0.24, 0.40 or 0.45 at 25, 30 and 37°C by forcing conditioned air provided by an isolux-drier unit through an equilibration chamber containing the dry metal system, as previously reported by both CHPA. Moisture equilibration in the metal system was achieved in 16 hours. The metal systems containing lipids were equilibrated to water activities of 0.11, 0.21, 0.41 and 0.47 at 25, 30 and 37°C by placing the powdered metal system into desiccators containing various saturated salt solutions to provide the desired relative humidity (Coulson, 1940). The desiccators were under a total OHS as a_w vacuum and stored at the appropriate temperature for 16 hours, prior to releasing the vacuum by drawing air through an appropriate saturated salt solution. The a_w of the equilibrated metal systems was confirmed by vapor pressure osmometry, as described by Leach et al. (1981).

Packaging and Storage of Equilibrated Metal System

To prevent oxidation in the moisture vacuum, the equilibrated metal food systems were packaged in cans lined with o-coated, oil chlorinated coating. Portions of the metal food system weighing approximately 15 g were sealed into either 251 x 254 mm (200 mm) or 128 x 254 mm (700

case). Theoretical calculations show that the NE case contained approximately 4.8 mmol of O_2 and as such was referred to as the oxygen head-space crucible. The TE case was packed tightly with protein allowing no free headspace. The oxygen content in the TE case was calculated to be 8.28 mmol of oxygen. The equilibrated samples were stored isothermally at 30, 35 and 37°C.

Iron and Copper Determination

Total iron and copper content of the model system was determined utilizing atomic absorption spectroscopy. Approximately 2.00 g of model system was refluxed with 10 ml 30% (w/v) HCl for 3 min. After dilution with 30% (w/v) HCl, the samples were filtered through Whatman #1 filter paper. Sample filtrates and appropriate standards were assayed for iron and copper using a Model 440 Perkin Elmer Atomic Absorbance Spectrophotometer.

α -Tocopherol Determination

α -Tocopherol was quantitatively determined by a high performance liquid chromatographic (HPLC) procedure reported by Hiltner and Kirk (1981). Approximately 5 g of model system, accurately weighed to the nearest 0.1 milligram, was extracted with a 4:1 (v/v) chloroform:methanol solvent mixture. In the experiments using a model system containing unoxidized fat, 8,000 g HCl was added to inhibit oxidation during the extraction procedure. After filtering, the solvent was evaporated to dryness, and the lipid extract was dissolved in an eluent of the HPLC mobile phase (85:15 isooctane:chloroform). An aliquot of the lipid extract was injected onto a μ Bond μ -Bonded (Gastec Assoc.) column which was isothermally eluted at 1.5 ml/min. Absorbance at 292 nm was monitored, and quantitation of the eluting peak was accomplished by peak

weight measurement. Reproduction efficiency was continuously monitored by adding known amounts of α -tocopherol to the model system during extraction and calculating the recovery of the added α -tocopherol.

Methyl Chloride Extraction

Methyl chloride was determined by a gas-liquid chromatography (GLC) procedure. Approximately 5 g of metal system, accurately weighed to the nearest 0.01 g, was placed into a 50 ml serum amp test tube. Twenty-five milliliters of a 50:50 chloroform-methanol solution containing 0.001 g BHT was added to the tube before sealing. The tubes were placed horizontally in a shaking bath oscillating at 120 strokes per minute at room temperature. After 24 hours of extraction, the extract was filtered through Ba_3O_3 on Whatman #1 filter paper. Aliquots of the filtered extract were analyzed by gas chromatography. The following conditions were established for the GLC analysis of the lipid extracts:

Gas chromatograph ----- Time 120

Temperature ----- 175°C

Detector ----- Time Unlimited

Column data

Flow rates.

carrier gas (air/argon) ----- 40 ml/min.

hydrogen ----- 40 ml/min.

air ----- 440 ml/min.

Packing ----- 10% 60/80 on Gas Chrom Q

Length ----- 144 in

Internal diameter ----- 1/8 in

Oxygen Uptake Measurements

Approximately 1 g of the model system, accurately weighed to the nearest 0.1 mg, containing unreacted fat were weighed into 12 ml compressed flasks. Following extensive equilibration in vacuum desiccators, the compressed flasks were connected to a pre-conditioned constant pressure respirometer (Silena Medical Instruments, Model 12P14). The 120 ml reference flask headspace volume was adjusted by addition of the reference CO_2 volume used to equilibrate the pO_2 of the sample. Oxygen uptake was monitored until no further oxygen consumption was detected. Blank samples (equilibrated model system containing no fat or α -tocopherol) were prepared and monitored with the test samples. The amount of oxygen consumed as required by the blank samples was subtracted or added to the test samples to adjust for small changes in the storage temperature. The oxygen uptake by the model system containing methyl linoleate was calculated to obtain the rate of O_2 taken up per mole of methyl linoleate present prior to storage.

Biological Activity Determinations

The biological activity of α -tocopherol following storage was evaluated by a rat bioassay similar to that reported by Reckley et al. (1976). Model systems containing no fat, hydrogenated coconut fat or methyl linoleate were stored until approximately 75% of the initial α -tocopherol had degraded. All samples were stored at -80°C until needed for the rat bioassay.

Rats receiving hypogastric tubes were caged individually to maintain about 20% body weight and fed a vitamin E depletion diet (Table 4) for 10 days. Each rat was given food only during the 12 hour dark period of each day. Following the 10 day depletion period, the rats were randomly

Table 4. Components of the vitamin B depletion diet fed to weanling rats for 48 days prior to the atmospheric exposure.

| Ingredients | % |
|--------------------------------|------|
| Casein ^(a) | 83.8 |
| Casein ^(b) | 26.0 |
| Ethyl Linoleate ^(c) | 8.0 |
| Isotat ^(d) | 4.0 |
| Alphacel ^(e) | 5.0 |
| Fluoride Salt ^(f) | 5.1 |
| Core Salt ^(g) | 5.0 |

(a) Teklad Test Mate, Inc., (b) vitamin free - 30% Nutritional Biochemicals, (c) TCI, with 5,000 IU, Nidol (Nidol Biochemical Corp., (d) and vitamin (Nidol 414), Nidol (Nidol Biochemical Corp., (e) 30% Nutritional Biochemicals, (f) salt of inorganic, TCI Nutritional Biochemicals, (g) inorganic salt, Nidol (Nidol Biochemical Corp.,

assigned to groups of 4 or 5 rats per group. Solid food systems consisting of rat and containing various levels of α -tocopherol were prepared immediately prior to the start of the rat depletion period. The fresh solid systems and the equilibrated stored solid systems were blended with the depletion diet to obtain the standard and test diets which were fed to the rats for four days.

Blood was collected into a heparinized tube directly from the aortic cut vessels following decapitation of the rat. The blood was centrifuged and the plasma separated from the red blood cells. Plasma samples were stored at -20°C in sealed glass test tubes until analyzed for plasma α -tocopherol, plasma ascorbic acid/tetrahydrofuran (AspAT) (L.C. 2.4.2.1), or pyruvic kinase (PK) (L.C. 2.7.2.42) activity.

Plasma α -tocopherol was determined by extracting a 1:1 mixture of plasma and ethanol with 1 part hexane. Following centrifugation, an aliquot of the hexane layer was injected into a μ -Porasil HPLC column using the same procedure as described previously.

Plasma AspAT activity was determined by use of a modified rate kit (Ciba Chemical Co.) which measured the rate of loss of NADH in the coupled reaction



where MDH denotes malate dehydrogenase, NADH denotes reduced nicotinamide adenine dinucleotide, and MDH denotes aspartate aminotransferase.

The rate of NADH loss at 25°C was monitored spectrophotometrically at 340 nm utilizing a Gilford spectrophotometer (Gilford Instrument Co.,

Inc., Model 1100). Activity was calculated as International Units/filter (each square mill converted to catalytic unit per minute per liter).

Glucose 6P activity was determined by the method reported by Boehringer Mannheim Co. (1971). The rate of NADH oxidation was monitored in the coupled reaction:



where LDH denotes Lactate dehydrogenase.

The loss of NADH at 37°C was followed spectrophotometrically (548 mμ) in a Gilford spectrophotometer (Gilford Instrument Co., Inc., Model 150). Activity was reported as units/ml plasma (each phosphoenol pyruvate converted to pyruvate per minute per ml plasma).

Synthesis of o-toluenophenyl Degradation Products

Several oxidation products of o-toluenophenol were prepared following previously published procedures. o-toluenophenyl oxide was synthesized by reacting o-toluenophenol with SOCl_2 in the presence of $\text{N,N}'$ -dimethylacetamide as described by Saper (1971). o-toluenophenyl quinone was prepared by oxidizing o-toluenophenol with KMnO_4 (Saper, 1971). o-toluenophenyl diene and triene were synthesized by reacting o-toluenophenol with $\text{B}_2\text{H}_6(\text{THF})_4$ in toluene (Collins and Saper, 1974). Ultraviolet absorption scans of o-toluenophenol oxidation products were run and compared to published data to ensure purity of these compounds. o-toluenophenyl diene was purified by collecting only the yellow diene peak eluting from a preparative normal phase HPLC column. The purified o-toluenophenyl oxide, o-toluenophenyl quinone, and o-toluenophenyl diene were injected onto the analytical o-Purwell HPLC column used for determination of o-toluenophenol and the HPLC characteristics were determined.

Data Analysis

The degradation rates of *n*-tetraphenyl and methyl linoleate were calculated by fitting the data to the kinetic equations in Table I. All computer programs (Barr et al., 1976) utilizing least squares linear regression techniques were used to calculate the slopes, the correlation coefficients, and the standard deviations of the kinetic equations. The order of the reaction was determined by choosing the equation which resulted in the highest correlation coefficient and best graphical model of the data.

RESULTS

The storage stability of α -tocopherol in a dehydrated model food system was evaluated. The model food system was formulated with either no fat, saturated fat, or transverse lipids. These model systems were equilibrated to water activities (a_w) of approximately 0.10, 0.14, 0.40 or 0.45 at 10, 20 and 25°C. The volume of headspace air in the storage containers was varied by use of two different closed humidified airtight cans. The stability of α -tocopherol was evaluated by measuring the loss of α -tocopherol as a function of time. The biological activity of α -tocopherol after storage in the model system was evaluated by a rat bioassay.

α -Tocopherol Stability in Fat Free Model System

The degradation of α -tocopherol in a model food system consisting of no fat stored at various a_w 's, temperatures, and oxygen to α -tocopherol molar ratios was studied. The storage parameters included water activities of 0.10, 0.14, 0.40, or 0.45; storage temperatures of 10, 20, or 25°C; and 1500 miles R_2 per mile α -tocopherol (MOS mil) or 15 miles R_2 per mile α -tocopherol (DET mil). A smaller model food system was chosen to study to characterize the multiple accelerated degradation of α -tocopherol in a simulated food system.

All of the model food systems in this study were stored until a volume of 85.0% of the initial α -tocopherol content had degraded, except for the samples where the half-life of α -tocopherol was greater than 150 days. In those cases, model systems were stored until 75% of the initial α -tocopherol content had degraded. In most cases, this was

equivalent to the loss of α -tocopherol through three half-lives which provided valid kinetic modeling of the loss of α -tocopherol.

The loss of α -tocopherol could be satisfactorily described by the integrated first order kinetic model (Table 2). First order degradation plots describing α -tocopherol loss during storage of the model system at 25°C in 200 days at various a_w are shown in Figure 4. α -tocopherol losses in the non-fat model system were described by first order kinetic equations using linear regression analysis. The slopes of the regression equations (the first order rate constants) are shown in Table 3. All of the calculated rate constants were significantly greater than 0 ($p_{\alpha} < 0.0014$), had correlation coefficients $|r| \geq 0.90$, and had standard deviation less than 10% of the reported rate constants. Half-lives of α -tocopherol loss were calculated from:

$$t_{1/2} = \frac{\ln 2}{k}$$

where $t_{1/2}$ denotes the half-life (days) and k denotes the first order rate constant (day^{-1}).

The first order rate constants and half-lives for α -tocopherol degradation were affected by the a_w , the storage temperature, and the oxygen content in the containers. Quadratic prediction equations for the first order rate constants and half-lives of α -tocopherol loss as a function of a_w and temperature were calculated and are listed in Table 4. The prediction equations indicate that the rate of α -tocopherol loss was lowest at low a_w and increased as the a_w was increased. The rate of α -tocopherol loss increased with increasing storage temperature. According to the prediction equations of the first order rate constants, an interaction between the a_w and storage temperature was present, indicating the magnitude of the effect of increasing the a_w was not the same at each storage temperature.

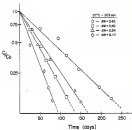


Figure 4. First order plot of 4-oxocoumaroyl degradation in a dehydrated model food system stored at 50°C to a 10% RH at various water activities.

Table 5. First order rate constants, half-lives, and partition coefficients for *n*-nonaphene degradation in a dehydrated model food system containing no fat at various water activities, storage temperatures, and storage container oxygen sorption.

| Temp. (°C) | a_w | 20% O ₂ ^a | | 80% O ₂ ^b | |
|------------|-------|---------------------------------|-------------|---------------------------------|-------------|
| | | k_1^c | $t_{1/2}^d$ | k_1^c | $t_{1/2}^d$ |
| 37 | 0.45 | 15.44 | 45.3 | 13.48 | 52.7 |
| | 0.48 | 14.85 | 46.7 | 13.15 | 53.7 |
| | 0.56 | 12.84 | 53.9 | 11.38 | 66.4 |
| | 0.58 | 8.00 | 86.4 | 8.42 | 88.3 |
| 38 | 0.45 | 7.11 | 97.3 | 6.48 | 108.8 |
| | 0.48 | 6.18 | 110.4 | 6.03 | 116.8 |
| | 0.56 | 4.31 | 161.4 | 3.90 | 177.3 |
| | 0.58 | 4.07 | 170.4 | 4.70 | 167.3 |
| 39 | 0.45 | 3.18 | 215.8 | 3.36 | 173.1 |
| | 0.48 | 3.23 | 212.3 | 4.10 | 157.8 |
| | 0.56 | 4.47 | 153.8 | 3.36 | 212.4 |
| | 0.58 | 3.34 | 213.8 | 3.10 | 218.4 |

Prediction equations and standard error of coefficient estimation^e

$$\hat{k}_{20\%}^c = 31.48 + 4.86 a_w - 3.48T + 0.35 a_w T - 18.47 a_w^2 + 0.55 T^2 \quad R^2=0.983$$

(7.44) (3.44) (3.34) (3.37) (3.31) (5.93)

$$\hat{k}_{80\%}^c = 118.2 - 695.2 a_w + 1.12T + 3.41 a_w T + 150.4 a_w^2 - 0.31 T^2 \quad R^2=0.973$$

(14.81) (34.36) (3.30) (3.16) (80.47) (3.09)

$$\hat{k}_{100\%}^c = 23.43 + 3.49 a_w - 1.88 T + 0.19 a_w T - 18.31 a_w^2 + 0.58 T^2 \quad R^2=0.873$$

(3.89) (7.37) (3.60) (3.38) (3.94) (5.80)

$$\hat{k}_{100\%}^d = 305.2 - 128.8 a_w + 0.46 T + 0.43 a_w T + 150.1 a_w^2 - 0.16 T^2 \quad R^2=0.979$$

(44.87) (38.17) (3.64) (3.43) (121.1) (3.11)

^a100% Calculated water vapor at approx. monolayer

^b50% Calculated water vapor at approx. monolayer

^cFirst order rate constant, day⁻¹

^dHalf-life, day

The effect of storage temperature on the degradation rate of *n*-tetrachloral in a solid system involving no FeI could be described by the Arrhenius equation (Table 3). The apparent activation energies (E_a) for *n*-tetrachloral degradation in a solid food system stored at various α_{H_2O} of storage container ranges variably ranged from 3.8 to 11.1 kcal mol⁻¹ (Table 4). No significant differences ($p \leq 0.05$) between any of the experimental collected analysis were found.

The thermodynamic activation parameters ΔH^\ddagger , ΔS^\ddagger , and ΔG^\ddagger were calculated from the first order rate constants and the apparent activation energies and are reported in Table 5. Neither the enthalpy (ΔH^\ddagger) nor entropy (ΔS^\ddagger) of activation were linearly dependent on the α_{H_2O} of the sample or the region stored in the storage containers. While free energy of activation (ΔG^\ddagger) ranged from 11.1 to 17.4 through the α_{H_2O} range of 0.18 to 0.65. Linear and quadratic equations for ΔH^\ddagger as a function of α_{H_2O} (Table 5) indicate that ΔH^\ddagger is affected by α_{H_2O} .

The value of moisture present in the storage containers affected the stability of *n*-tetrachloral in the solid food system. The observed rate constants of *n*-tetrachloral degradation were generally greater when the water ratio of oxygen to *n*-tetrachloral in the containers was 1400:1 (H₂O) and rather than 15:1 (H₂O) and 1:1 (H₂O). The rate constants of *n*-tetrachloral degradation in the solid food system in H₂O was significantly greater than those from storage in H₂O and at 10°C and α_{H_2O} of 0.48 ($p \leq 0.05$), 0.48 ($p \leq 0.05$), or 0.64 ($p \leq 0.05$) (Figure 1). Differences between the rate constants of *n*-tetrachloral degradation in H₂O and in H₂O and with and without FeI at 10 or 10°C, indicating a temperature α_{H_2O} -storage container interaction. A paired comparison *t*-test showed that the rate constants, independent of α_{H_2O} or temperature, were

Table 4. Apparent activation energies for atmospheric desorption on a desorption model food system containing 10% fat stored at various water activities and storage container oxygen content.

| Water Activity | Apparent Activation Energy | |
|----------------|------------------------------|----------------------|
| | E_{app} kcal ⁻¹ | |
| | 100 Gas ^a | 500 Gas ^b |
| 0.40 | 11.4 | 8.8 |
| 0.60 | 12.3 | 10.8 |
| 0.70 | 12.8 | 13.3 |
| 0.75 | 9.3 | 10.3 |

^a100% Calculated water ratio of aquous-desorption.

^b50% Calculated water ratio of oxygen-permeable.

Table 7. Thermodynamic activation parameters and preexponential equations for autocatalytic degradation in a dehydrated solid food system containing no fat under no vacuum under activation and storage container oxygen contents.

| a_{O_2} | \ln^2 | \ln^3 | \ln^4 |
|---|----------------------------|---|----------------------------|
| | (mmol mol^{-1}) | ($\text{mmol mol}^{-1} \text{ h}^{-1}$) | (mmol mol^{-1}) |
| <u>$\frac{100}{\text{mmol}} \text{mmol}^2$</u> | | | |
| 0.05 | 28.8 | -54.8 | 27.1 |
| 0.40 | 9.9 | -57.8 | 27.1 |
| 0.25 | 18.2 | -57.1 | 27.2 |
| 0.10 | 8.9 | -62.5 | 27.4 |
| <u>$\frac{100}{\text{mmol}} \text{mmol}^3$</u> | | | |
| 0.45 | 8.3 | -61.1 | 27.1 |
| 0.40 | 10.1 | -56.9 | 27.2 |
| 0.15 | 12.3 | -58.0 | 27.4 |
| 0.10 | 9.3 | -62.0 | 27.4 |

Preexponential equations (and standard error of coefficient estimation):

$$\ln_{100}^2 = 27.38 + 0.508 a_{O_2} \quad R^2 = 0.43$$

$$= 27.37 + \frac{1.57 a_{O_2}}{10.886} + \frac{1.59 a_{O_2}^2}{10.214} \quad R^2 = 0.98$$

$$\ln_{100}^3 = 27.48 + 0.406 a_{O_2} \quad R^2 = 0.35$$

$$= 27.48 + \frac{0.37 a_{O_2}}{10.143} + \frac{0.046 a_{O_2}^2}{11.160} \quad R^2 = 0.91$$

^a (mmol) calculated water ratio of oxygen-moisture.

[100] Calculated water ratio of oxygen-moisture.

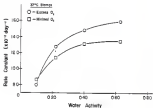


Figure 3—First-order rate constants for degradation of nonylphenol in a model food system containing no fat stored at 17°C as a function of water activity at ratios of atmospheric water vapor of 10:1 (Series H_2O) or 15:1 (Series H_2O).

significantly greater ($\approx 5-100$ times the initial system was stored in 300 mM) as compared to the 300 mM case.

High performance liquid chromatograms of the lipids extracted from the model system before and after storage are shown in Figures 4 and 5. Recovery studies, which involved quantitation of α -tocopherol added during the extraction, indicated that the extraction of α -tocopherol was consistently $\approx 100\%$ throughout the storage study. Several additional peaks were detected following storage of the α -tocopherol fortified model system which contained no fat. The peak labelled T8 had a retention time characteristic of α -tocopherol oxide, while the peak labelled T9 had a retention time characteristic of α -tocopherol quinone. The absorbance ratios of the peaks believed to be α -tocopherol oxide and α -tocopherol quinone relative to the α -tocopherol peak decreased when monitored at 156 nm rather than at 340 nm. α -Tocopherol oxide and α -tocopherol quinone were determined to have absorbance maxima at 340 and 261 nm, respectively. The relative increased absorbance of the peaks labelled T8 and T9 at 156 nm support the tentative identification of these compounds as α -tocopherol oxide and α -tocopherol quinone. Approximate analysis of these compounds are not shown.

α -Tocopherol Stability, Degraded Fat Model System

The loss of α -tocopherol in a dehydrated model food system containing saturated lipids was studied. Model system containing 30 hydroquinone-stabilized vitamin oil was equilibrated at 37°C to a p_a of 0.21, 0.15, 0.10, and 0.05 and stored in 300 mM which contained 4.2 mM oxygen. The concentration of α -tocopherol in the model system was monitored until less than 10% of the original α -tocopherol remained (Figure 6).

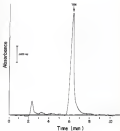


Figure 5. Typical HPLC chromatogram of the extract from a solid feed system consisting of 50% oilseed at the initiation of a storage period. 100 denotes the peak characteristic of *crystalline*. Absorbance was measured at 250 nm.

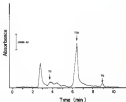


Figure 7 Typical HPLC chromatogram of the eluent from a metal feed system containing as far obtained after degradation of approximately one-half of the initial α -tocopheryl content: 2.8 minutes (tocopheryl) oxide, 3.8 minutes α -tocopheryl, and 4.8 minutes α -tocopheryl quinone

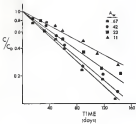


Figure 8. First order plot of 6-cholesterol degradation in a dehydrated total lipid system containing hydrogenated coconut fat stored at 11°C to 67°C for 300 days at various water activities.

The loss of α -tocopherol was described by first order kinetics. All of the slopes were >0 ($p<0.0007$) with correlation coefficients (r^2) >0.95 . The first order rate constants and half-lives describing α -tocopherol loss during storage in a model food system containing a saturated fat are reported in Table 8. The rate of α -tocopherol loss was a quadratic function of the a_w , as shown by the prediction equation in Table 8. The rate of α -tocopherol degradation was not significantly different ($p>0.05$) when the a_w was 0.47 or 0.45. However, these degradation rates were significantly lower ($p<0.05$) when the a_w was decreased to 0.33 or 0.11.

α -tocopherol stability: saturated fat model system

α -tocopherol degradation was monitored during storage of a model food system containing an unsaturated lipid, methyl linoleate. The model food system was stored isothermally at 28, 38 or 47°C at a_w of 0.15, 0.33, 0.45, or 0.67 in containers which contained 4.0 or 0.25 mm) oxygen.

HPLC chromatograms of the lipid extract from the model system containing unsaturated fat, sampled prior to and during storage, are shown in Figures 7 and 8b. Data in these figures show that during storage, the concentration of methyl linoleate (ML) and α -tocopherol (TO) decreased. Initially, α -tocopherol was extracted from the model system with 95% ethanol, and water. The percent recovery of α -tocopherol added during the extraction procedure decreased from 100% before storage of the model system to 43% after storage of the model system for various weeks. BHT (0.002 g) was added to each flask to prevent oxidation of α -tocopherol during extraction. As a result of this modification of the extraction procedure, the recoveries of α -tocopherol added during the extraction procedure remained 100% throughout all storage studies.

Table 8. First order rate constants, half-lives, and prediction equation for the degradation of *p*-tongphthal in a simulated soil food system containing saturated lipids stored at 27°C in 300 mM of various saline solutions.

| k_1^a | $t_{1/2}^b$ | $t_{1/2}^b$ |
|---------|-------------|-------------|
| 0.47 | 37.3 | 63.8 |
| 0.43 | 34.9 | 66.3 |
| 0.33 | 51.1 | 92.9 |
| 0.11 | 1.9 | 72.2 |

Prediction equation (and standard error of coefficient estimation).

$$k_1^a = 6.41 + 33.8 \text{ } \mu\text{M}^{-1} = 36.8 \text{ } \mu\text{M}^{-1} \quad R^2 = 0.97$$

(1.33) (8.40) (18.0)

^aFirst order rate constant (min^{-1} mg^{-1})

^bHalf-life, days



Figure 3 Typical HPLC chromatogram of the extract from a model system containing methyl linoleate and α -tocopherol prior to storage. GHT denotes hydrolyzed hydroquinone added during extraction procedure, AL denotes methyl linoleate, and TCH denotes α -tocopherol.

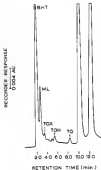


Figure 10. Typical HPLC chromatogram of the extract from a model food system containing *n*-lauryl alcohol and methyl linolenic obtained after storage until approximately 57-58 of the initial *n*-lauryl alcohol had evaporated. BHT denotes butylated hydroxytoluene added during extraction, ML denotes methyl linolenate, TGA denotes α -tocopheryl acetate, TGA denotes α -tocopherol, and TGA denotes α -tocopheryl palmitate.

Peaks with retention times characteristic of *o*-isopropenyl oxide (202) and *n*-isopropenyl oxides (20) appeared during storage. The two large peaks eluting at 12.5 and 13 minutes were not identified.

Aliphatic isopropenyl loss in the model system consisting solely of linear (and its same order paraffin isomers (Figure 10) with rates significantly greater than 1 ($p < 0.001$), correlation coefficients $|r| > 0.99$, and standard deviations from 4 to 10% of the reported rate constants. The same order rate constants for *n*-isopropenyl degradation at various temperatures, a_p , and storage container types constants are shown in Tables 9 and 10.

As shown by the plot of rate in Figure 11, the a_p of the model head space appeared to affect the rate of *n*-isopropenyl degradation. The degradation rate of *n*-isopropenyl was the slowest at an a_p of 0.21. As the a_p was increased or decreased from 0.15, the rate of *n*-isopropenyl degradation decreased. The rate of *n*-isopropenyl degradation was greater at a_p of 0.43 than at a_p of 0.15. Linear prediction equations for the *n*-isopropenyl zero order rate constants are reported in Tables 9 and 10. These equations indicate that the zero order rate constants were not significantly affected ($p < 0.05$) by a_p . Differences between the rate constants at a_p of 0.43 and at each of the other a_p s over both container types and storage temperatures were on the average significantly greater than zero ($p < 0.01$) implying the rate loss was greatest at a_p of 0.15. The average difference in the rate constants for the a_p levels of 0.31 and 0.11 was not different from zero. The rate constants at a_p of 0.43 and 0.11 were significantly greater, on the average, than the rate constants at a_p of 0.21. Linear prediction equations for the zero order rate constants as a function of a_p and temperature were calculated and

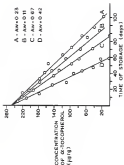


Figure 11. Rate order plot of α -transferred degradation during storage in a sealed, dark anoxic container; methyl thiolate added in a 100 mM at 20°C at various water activities.

Table 3. Data under data constraints^a and prediction equations for n-tetraphenyl degradation in a model food system containing 11 methyl linoleate and 115 µg n-tetraphenyl per g model system, stored at various water activities, storage temperatures, and storage container oxygen contents.

| Water Activity | Storage Temperature (°C) | | | | | |
|---|---|-----------------|------------------|-----------------|------------------|-----------------|
| | 17 | | 19 | | 25 | |
| | 100 ^b | 50 ^c | 100 ^b | 50 ^c | 100 ^b | 50 ^c |
| Water Activity | Gas | Gas | Gas | Gas | Gas | Gas |
| 0.67 | 2.44 | 2.76 | 2.89 | 1.74 | 0.38 | 0.34 |
| 0.42 | 2.43 | 2.44 | 1.83 | 1.83 | 1.39 | 1.39 |
| 0.22 | 1.89 | 1.78 | 1.86 | 1.38 | 0.33 | 0.33 |
| 0.11 | 2.39 | 2.32 | 2.31 | 1.43 | 0.73 | 0.69 |
| Prediction equations (and standard error of coefficient estimates): | | | | | | |
| k_{100}^n | $= -1.13 + 0.497 a_w + 0.096 T$ (0.460) (0.460) ^d (0.000) | | | $R^2 = 0.77$ | | |
| | $= 0.448 - 21.4 a_w + 0.097 T + 72.4 a_w^2 + 44.3 a_w^3$ (1.70) (13.4) ^d (0.0070) (38.0) ^e (22.7) ^e | | | $R^2 = 0.83$ | | |
| k_{50}^n | $= -1.79 + 0.493 a_w + 0.106 T$ (0.407) (0.404) ^d (0.000) | | | $R^2 = 0.79$ | | |
| | $= 0.388 - 21.3 a_w + 0.097 T + 71.4 a_w^2 + 42.8 a_w^3$ (1.64) (13.4) ^d (0.0070) (38.0) ^e (22.7) ^e | | | $R^2 = 0.83$ | | |

^aData under data constraints, µg tetraphenyl day⁻¹

^bContained 0.85 mmol oxygen O₂

^cContained 4.8 mmol oxygen O₂

Table 12. Zero order rate constants^a and prediction equations for n-nonylphenol degradation in a model food system containing 12 methyl linoleate and 180 µg n-bromophenol per g model system stored at various water activities, storage temperatures, and storage container oxygen contents.

| Water Activity | Storage Temperature (°C) | | | | | |
|---|--|------------------|-----------------|------------------|-----------------|------------------|
| | 27 | | 30 | | 33 | |
| | µT ^b | 300 ^c | µT ^b | 300 ^c | µT ^b | 300 ^c |
| 0.47 | 4.04 | 4.75 | 3.54 | 3.65 | 2.48 | 2.97 |
| 0.48 | 4.11 | 4.58 | 4.02 | 3.44 | 2.58 | 3.08 |
| 0.49 | 4.14 | 3.58 | 3.53 | 2.12 | 1.44 | 2.94 |
| 0.51 | 3.54 | 3.49 | 3.71 | 2.75 | 1.37 | 2.48 |
| Prediction equations (and standard error of coefficient estimates): | | | | | | |
| k_{TOT}^a | $= -0.38 + 0.48a_w + 0.228 T \quad R^2 = 0.89$ $(0.844) \quad (0.723)^{**} \quad (0.0040)$ | | | | | |
| | $= 0.446 - 11.8 a_w + 0.0034 T + 72.4 a_w^2 + 44.1 a_w^3 \quad R^2 = 0.93$ $(1.89) \quad (44.40)^{**} \quad (0.0179) \quad (30.37) \quad (10.17)^{**}$ | | | | | |
| $k_{\text{O}_2}^a$ | $= -4.52 + 3.52 a_w + 0.174 T \quad R^2 = 0.98$ $(0.832) \quad (0.470)^{**} \quad (0.00033)$ | | | | | |
| | $= -1.24 - 30.9 a_w + 0.176 T + 74.4 a_w^2 + 78.5 a_w^3 \quad R^2 = 0.94$ $(1.40) \quad (36.40)^{**} \quad (0.00213) \quad (23.17) \quad (27.47)^{**}$ | | | | | |

^aZero order rate constants, µg n-bromophenol day⁻¹

^bCorrelated 0.05 mol. percent O₂

^cCorrelated 4.0 mol. percent O₂

are shown in Table 8. Since these models are cubic and are fitted to only four levels of \bar{S}_p , the equation goes nearly through the average responses at the four points. The goodness of fit of the equation is determined by substituting the increased value of \bar{S}^2 with the cubic equation relation to fitting only the linear first-degree equation.

The amount of hexaphenyl present in the storage container did affect the rate of n-tetraphenyl degradation. The rate of n-tetraphenyl loss in model systems stored in the HT cans (contained 0.93 mol \bar{S}_p) was significantly greater ($p \leq 0.01$) than the rate of n-tetraphenyl loss in the metal systems stored in the ST cans (contained 4.8 mol \bar{S}_p) when treated with a paired comparison t-test. Data in Figure 12 shows that the n-tetraphenyl concentration decreased to approximately 0.10 g/g in the metal system stored with 4.8 mol \bar{S}_p . In contrast, the n-tetraphenyl concentration in the metal system stored with 0.93 mol \bar{S}_p decreased to about 20.10 g/g and remained constant.

The rate of n-tetraphenyl degradation was dependent on the initial concentration of n-tetraphenyl (Tables 8 and 10). The zero order rate constants were significantly larger ($p \leq 0.001$) when the initial concentration of n-tetraphenyl was increased from 125 to 250 g n-tetraphenyl per g metal system.

A significant ($p \leq 0.001$) temperature dependence of n-tetraphenyl degradation in a metal system containing metal linerate was shown by the Friedman equations (Tables 8 and 10). The temperature dependence was described by the Arrhenius equation. Apparent E_a 's for n-tetraphenyl loss are shown in Table 11. Since activity and \bar{S}_p were not linearly related and \bar{S}_p could be shown to be significantly different from the others at $p \leq 0.001$.

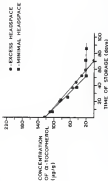


Figure 12.. Zero order plot of α -bisoxime degradation during storage in a sealed dual system containing ethyl benzoate stored at 30°C at ϕ_2 of 0.61 with an excess headspace (1000 cm containing 4.8 mmol percent ϕ_2) or minimal headspace (100 cm containing 6.40 mmol percent ϕ_2).

Table 11. Apparent activation energies^a for degradation of *n*-trioctylphenol in a model food system containing 12 methyl olefinate stored at various initial *n*-trioctylphenol concentrations, water activities, and average molecular oxygen contents.

| Water activity | <i>n</i> -Trioctylphenol Concentration | | | |
|----------------|--|-------------------------|---------------------------------|-------------------------|
| | 115 mg <i>n</i> -trioctylphenol | | 230 mg <i>n</i> -trioctylphenol | |
| | 20°C. \bar{a} | | 20°C. \bar{a} | |
| | 100 ^b Cm | 30.5 ^b Cm | 100 ^b Cm | 30.5 ^b Cm |
| 0.87 | 15.4 | 16.7 | 15.4 | 15.5 |
| 0.91 | 8.9 | 16.3 | 16.1 | 8.5 |
| 0.93 | 16.4 | 13.1 | 11.7 | 14.3 |
| 0.95 | 11.0 | 15.0 | 14.7 | 15.0 |

^a Apparent activation energies, kcal. mol.⁻¹

^b Contained 0.50 mol. gaseous O₂

^c Contained 4.0 mol. gaseous O₂

Methyl Linolenic Acid Oxidation: Incorporated For Model System

The stability of methyl linolenate in a dehydrated model food system containing 110 or 150 μg α -tocopherol per gram model system was evaluated. Gas chromatography was used to monitor the concentration of methyl linolenate during storage while a fluorometer was used to monitor oxygen uptake.

A typical chromatogram obtained from the gas chromatographic analysis of the lipid extract from the model system prior to storage is shown in Figure 12. The peak eluting at 3.7 minutes was characteristic of methyl linolenate. Data presented in Figure 13 show a similar chromatogram of the lipid extract from a stored model system. The methyl linolenate concentration decreased as storage time decreased. Several peaks appeared near the solvent front as storage time increased.

The decrease of methyl linolenate concentration as a function of storage time is depicted in Figure 14. Loss of methyl linolenate was described by zero order kinetics through the range of storage parameters used in this experiment. The zero order rate constants for methyl linolenate degradation in a model system at various α_{TO} , storage container oxygen contents, storage temperatures, and initial α -tocopherol amounts are shown in Tables 12 and 13.

The effect of α_{TO} on the storage stability of methyl linolenate is represented by data in Figure 15. Methyl linolenate appeared to degrade the slowest at α_{TO} of 0.25. The rate of methyl linolenate oxidation increased as the α_{TO} was decreased to 0.11. A further increase in methyl linolenate degradation was observed as the α_{TO} was increased to 0.43, but slowed as the α_{TO} was decreased to 0.05. The linear prediction equations for the zero order rate constants of methyl linolenate degradation



Figure 10: Typical gas chromatogram of the lipid extract from a sealed feed system containing *n*-tricosanol and methyl linolenate prior to storage. The detector hydrolyzed hexacosanol into odd carbon saturated n-alkanes and ML detector methyl linolenate.

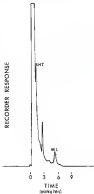


Figure 14. Typical gas chromatogram of the lipid extract from a rabbit. Peak species containing α -tocopherol and methyl linoleate allow storage until approximately 90% of the initial methyl linoleate has degraded. HT denotes hydrolyzed hydroxytocopherol added during extraction and ML denotes methyl linoleate.

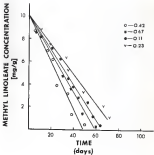


Figure 13 Semi-log plot of methyl linoleate degradation in a dehydrated whole food system containing 12% w/w moisture, run 3 stored in a 250 mm (4.2 mm) pressure O_2 at 20°C .

Table II. Rate order rate constants^a and production equations for methyl linoleate oxidation in a dehydrated (solid) food system initially containing 120 mg 9-oxononanal per g methyl species stored at various water activities, storage temperatures, and average molecular oxygen contents.

| Water Activity | Storage Temperature (°C) | | | | | |
|---|--------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|
| | 20 | | 30 | | 35 | |
| | 100 ^b Can | 300 ^c Can | 100 ^b Can | 300 ^c Can | 100 ^b Can | 300 ^c Can |
| 0.87 | 5.33 | 1.84 | 3.13 | 1.88 | 0.16 | 0.70 |
| 0.82 | 4.31 | 2.04 | 3.50 | 3.03 | 0.19 | 0.82 |
| 0.70 | 2.37 | 1.84 | 3.45 | 1.75 | 0.58 | 0.43 |
| 0.15 | 3.71 | 2.78 | 1.86 | 1.70 | 0.10 | 0.70 |
| Production equations (and standard error of coefficient estimates) | | | | | | |
| $k_{100}^{10} = +0.31 + 0.442 a_w + 0.148 T \quad R^2 = 0.88$ $(0.768) \quad (0.723) \quad (0.811)$ | | | | | | |
| $= 0.0031 - 36.5 a_w + 0.148 T = 19.4 a_w^{-2} - 19.3 a_w^{-3} \quad R^2 = 0.70$ $(1.37) \quad (12.4) \quad (0.817) \quad (30.3) \quad (14.3)$ | | | | | | |
| $k_{300}^{10} = -1.18 + 0.2012 a_w + 0.8399 T \quad R^2 = 0.81$ $(0.423) \quad (0.480) \quad (0.614)$ | | | | | | |
| $= 0.581 - 19.7 a_w + 0.8399 T = 39.3 a_w^{-2} - 39.7 a_w^{-3} \quad R^2 = 0.88$ $(0.873) \quad (8.44) \quad (0.632) \quad (31.5) \quad (11.5)$ | | | | | | |

^aRate order rate constant, $\times 10^4$ mg methyl linoleate mg^{-1}

^bContained 0.20 mol percent O_2

^cContained 4.8 mol percent O_2

Table 11. Rate index rate constants^a and production equations for methyl linoleate oxidation in a distributed model food system initially containing 100 µg n-hexagonal per g model system stored at various water activities, storage temperatures, and storage container oxygen contents.

| Water Activity | Storage Temperature (°C) | | | | | |
|----------------|--------------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| | 25 | | 30 | | 35 | |
| | k_{ox}^b day | k_{ox}^c day | k_{ox}^b day | k_{ox}^c day | k_{ox}^b day | k_{ox}^c day |
| 0.97 | 2.71 | 1.88 | 1.93 | 1.12 | 0.88 | 0.50 |
| 0.93 | 4.81 | 3.76 | 3.12 | 1.91 | 0.87 | 0.48 |
| 0.89 | 5.24 | 4.40 | 3.71 | 1.98 | 0.93 | 0.54 |
| 0.85 | 5.81 | 5.44 | 4.63 | 1.13 | 0.88 | 0.45 |

Production equations (and standard error of coefficient estimation):

$$\begin{aligned}
 \hat{k}_{ox}^b &= -2.78 + 8.101 a_w + 0.160 T & R^2 &= 0.78 \\
 & \quad (0.79) \quad (0.493)^{**} \quad (0.0344) \\
 &= 0.188 - 21.4 a_w + 0.148 T + 300 a_w^2 - 92.4 a_w^3 & R^2 &= 0.88 \\
 & \quad (1.39) \quad (34.1)^{**} \quad (0.0283) \quad (48.6)^{**} \quad (34.6)^{**}
 \end{aligned}$$

$$\begin{aligned}
 \hat{k}_{ox}^c &= -1.13 + 8.108 a_w + 0.083 T & R^2 &= 0.81 \\
 & \quad (0.408) \quad (0.448)^{**} \quad (0.0100) \\
 &= 0.148 - 26.4 a_w + 0.083 T + 30.3 a_w^2 - 52.7 a_w^3 & R^2 &= 0.90 \\
 & \quad (0.793) \quad (3.45)^{**} \quad (0.0033) \quad (21.1)^{**} \quad (19.8)^{**}
 \end{aligned}$$

^aRate index rate constants, $\times 10^{-1}$ mg methyl linoleate day⁻¹

^bControlled 0.55 mol percent O_2

^cControlled 4.0 mol percent O_2

Tables II and III indicate that the rate constants are not significantly affected by a_{O_2} . The cubic polynomial equations with respect to a_{O_2} have larger R^2 values than do the linear polynomial equations. Fitted differences 1-half of the rate constants (independent of temperature, storage container oxygen content, or initial α -tocopherol concentration) showed the average value of the rate constants at a_{O_2} 0.02 was significantly greater than the average values of the rate constant at a_{O_2} 0.07 ($p \leq 0.01$), a_{O_2} 0.12 ($p \leq 0.01$), and 0.11 ($p \leq 0.01$). Similarly, the average values of the rate constants at a_{O_2} 0.07 and 0.11 were not significantly different ($p \leq 0.01$), but each was significantly greater ($p \leq 0.01$) than the average from a_{O_2} 0.12.

Methyl linoleate degradation was affected by the content of oxygen in the storage container. The rate of methyl linoleate oxidation was significantly greater ($p \leq 0.01$) when the model system was stored with 0.02 mole O_2 rather than with 0.07 mole O_2 . No deviation from the zero order degradation pattern was observed indicating that the oxygen was used in either storage container did not limit the rate of methyl linoleate degradation.

The concentration of α -tocopherol in the model system did affect the observed rate of methyl linoleate degradation. The rate of methyl linoleate loss was significantly lower ($p \leq 0.01$) when the initial concentration of α -tocopherol was higher.

A significant temperature dependence of methyl linoleate oxidation was described by the polynomial equations (Tables II and III). The apparent activation energies (E_a) were calculated and are shown in Table IV. The E_a 's ranged from 11.1 to 18.3 kcal mol^{-1} and no E_a was significantly different from the others at $p \leq 0.05$ level.

Table 14. Apparent activation energies^a for methyl linoleate oxidation in a dehydrated model food system varied at various water activities, storage container oxygen contents, and initial α -tocopherol concentrations.

| Water Activity | α -Tocopherol Concentration | | | |
|----------------|------------------------------------|----------------------|----------------------------------|----------------------|
| | 125 μ g α -tocopherol | | 250 μ g α -tocopherol | |
| | PT 8 | | PT 8 | |
| | mJ^b /Gm | mJ^b /Gm | mJ^b /Gm | mJ^b /Gm |
| 0.40 | 14.4 | 15.2 | 15.3 | 22.8 |
| 0.43 | 14.2 | 15.4 | 16.2 | 22.1 |
| 0.53 | 14.8 | 15.1 | 16.3 | 22.3 |
| 0.71 | 15.2 | 16.8 | 22.7 | 28.2 |

^a Apparent activation energies, kcal mol⁻²

^b Calculated 0.43 mmol percent O₂

^c Calculated 4.8 mmol percent O₂

A typical oxygen uptake profile of the samples containing methyl linoleate and various quantities of 9-tetraphenyl is shown by the data in Figure 14. Samples containing octaphenyl and methyl linoleate showed an induction period before oxygen uptake was observed. The oxygen uptake occurred with an initial linear uptake followed by an asymptotical approach to a limiting value.

The rates of oxygen uptake and the induction periods prior to oxygen uptake by the model system at various a_{O_2} and 9-tetraphenyl concentrations are shown in Table 12. The oxygen uptake rates were the most rapid at a_{O_2} of 0.47 and the slowest at a_{O_2} of 0.13, but were not linearly affected by a_{O_2} . The induction periods ranged from 1.5 to 4.4 days and did not follow a linear pattern as a function of a_{O_2} .

Total Concentration of Model System

The concentration of total iron and copper in the model system containing no fat was determined by atomic absorption spectrophotometry. The model system contained 17.36 and 1.17 ppm of iron and copper, respectively. This represents 111.5 μ mol of total iron and 36.1 μ mol of total copper per gram model system.

Activity of 9-Tetraphenyl After Storage

The hydrolytic activity of 9-tetraphenyl stored in dehydrated model food systems containing no fat, saturated fat, and unsaturated lipids was determined. The hydrolytic activity of octaphenyl oxide, 9-tetraphenyl oxalene, and 9-tetraphenyl diene was also determined.

Equal plates from each run was analyzed for aspartate aminotransferase (AspAT) and aspartate kinase (AK) activities. Plasma tetraphenyl concentration was also determined for each run. Plasma lipid activity was found to be unaffected by the dose of 9-tetraphenyl. Supported by the

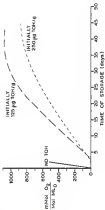


Figure 14. Decay rates by a dehydrated solid food system containing mixed linoleic acid at 10^{-5} , water activity of 0.11.

Table II. Rate of oxygen uptake^a and induction period^b of dehydrated metal food systems containing 1% methyl linoleate stored at 27°C at various water activities and initial retortshovel concentrations.

| Water Activity | Initial retortshovel Concentration | | | |
|-------------------|--------------------------------------|----------------------------------|--------------------------------------|----------------------------------|
| | 12.5 wt. % S.E. | | 25.0 wt. % S.E. | |
| | Rate of O_2 Uptake ^a | Induction Period ^b | Rate of O_2 Uptake ^a | Induction Period ^b |
| 0.40 | 28.6 | 1.2 | 25.2 | 4.6 |
| 0.45 | 24.3 | 4.1 | 26.5 | 3.2 |
| 0.55 | 23.8 | 4.2 | 26.7 | 4.1 |
| 0.75 | 24.3 | 3.1 | 26.7 | 3.6 |

^aRate of O_2 uptake, (mmol O_2) x (mol methyl linoleate⁻¹) x (day⁻¹)

^bInduction period, days

etc., as this assay was not used in the quantitation of α -tocopherol biological activity.

Plasma PE activity and α -tocopherol concentration were dependent upon the amount of α -tocopherol ingested (Figures 17 and 18). An increase in the amount of α -tocopherol ingested caused a decrease in the PE activity and an increase in the plasma α -tocopherol concentration. The dietary dose dependency ranged from 1 to 1.5 mg α -tocopherol per kg body weight/day for plasma α -tocopherol concentration, and from 3.04 to 1.6 mg α -tocopherol per kg body weight/day for PE activity.

The biological activity of α -tocopherol stored in a dehydrated model food system was determined by comparing the response of plasma α -tocopherol concentration and PE activity to the response curves from feeding freshly prepared model system containing graded amounts of α -tocopherol. These data, and the corresponding IFUC determined α -tocopherol concentrations, are shown in Table 16. Data obtained in a similar manner for α -tocopheryl oxide, α -tocopheryl polyols, and tocopheryl diols are shown in Table 17. The reported mean α -tocopherol equivalents represent the equivalent amount of α -tocopherol required to cause a response equal to the group mean response from the model system. The reported range represents the equivalent α -tocopherol concentration required to cause a response of \pm or \pm one standard error from the mean group response. Since the standard response curve is curvilinear, the reported mean α -tocopherol equivalents are not the same as the mean of the range.

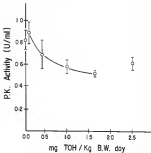


Figure 22 Plasma gamma-glutamyl transaminase activity as a function of amount of n-tetraphenyl Fet during the 4 day vitamin E depletion period. Data represent \pm one standard error of mean Error Degrees.

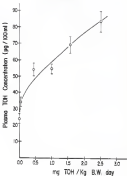


Figure 12 Plasma antiepileptical concentration response as a function of α -carotene consumed during the 4 day vitamin F restriction period. Data represent \pm one standard error of mean group (triplicate).

Table II. The concentration of nicospheral in renal fluid systems before and after surgery, and the histological n-nicopheral equivalents as determined by plasma nicospheral concentration and pyruvate kinase activity in renal biopsy.

| Renal System | Initial or Inoperated concentration ^a (ng/g) | Final or Inoperated concentration ^a (ng/g) | Mean (and range) ^b n-nicopheral equivalents determined by | |
|------------------------------|---|---|--|-----------------------|
| | | | Plasma nicospheral (ng/dl) | Pyruvate kinase (U/g) |
| Se. Int. | 185.3 | 44.7 | 1291.3 | 17.4 |
| | | | | (63.4-634.0) |
| Stratified Int. ^c | 136.1 | 26.7 | 35.2 | 19.2 |
| | | | (11.3-100.4) | (8-23.1) |
| Unoperated Int. ^d | 145.1 | 11.6 | 5.8 | 9.6 |
| | | | (3-9.0) | (5-14.8) |

^aConcentrated in hydroperated cortex Int.

^bConcentrated in white line Int.

^cDetermined by high performance liquid chromatography procedure

^dRange of n-nicopheral equivalents of plus or minus one standard error of response

Table 1F. The Identification Level and *n*-Hexaphenyl Biological activity equivalents of *n*-hexaphenyl oxide, *n*-hexaphenyl sulfone, and *n*-hexaphenyl diamine.

| Degradation Product | Concentration (in $\mu\text{g/g}$) | Mean (and range) ^a <i>n</i> -Hexaphenyl equivalents (expressed as) | |
|---------------------------------|--|--|---|
| | | Flame on hexaphenyl ($\mu\text{g/g}$) | Pyrolysis flame ($\mu\text{g/g}$) |
| <i>n</i> -hexaphenyl oxide | 415.5 | 0 (0-10.0) | 305.3 (179.6-339.3) |
| <i>n</i> -hexaphenyl sulfone | 415.5 | 0 (0-10.3) | 145.8 (77.3-294.8) |
| <i>n</i> -hexaphenyl diamine | 415.5 | 34.4 (19.3-75.4) | 39.1 (0-108.1) |

^aRange of *n*-hexaphenyl equivalents of plus or minus one standard error of response

DISCUSSION

The storage stability of *n*-tocopherol in a dehydrated model food system consisting of lipid, saturated lipids, or unsaturated lipids was studied. The storage parameters evaluated included water activity (a_w), lipid composition, storage temperature, and the oxygen content in the storage container. The biological activity of α -tocopherol after storage and of α -tocopheryl oxide, α -tocopheryl quinone, and α -tocopheryl diol was also evaluated.

α -Tocopherol Stability. No Fat Model System

The concentration of α -tocopherol in a dehydrated model food system consisting of fat was monitored as a function of storage time. The model system was stored at a_w of 0.15, 0.25, 0.45, or 0.65 at 25, 35, or 45°C with initial ratios of oxygen to α -tocopherol of 150:1 (DHT oil containing 0.57 mol oxygen) or 140:1 (COO oil containing 4.8 mol oxygen). Figures 5 and 6 show high performance liquid chromatograms of the lipid extract of a α -tocopherol fortified dehydrated model food system containing no added fat. A typical chromatogram of the lipid extract of the model food system obtained at zero storage time is shown in Figure 4. Figure 7 shows a chromatogram obtained after storage of the model food system until approximately 75% of the initial α -tocopherol had degraded. The concentration of α -tocopherol decreased during storage of the model food system consisting of fat. Peak characteristics of the known degradation products of α -tocopherol were detected after storage of the model food system consisting of fat (Figure 11). Although not

quantitated because of their low concentration and absorptivity, these peaks are believed to be *n*-terepharyl oxide and *n*-terepharyl oxonium. The ESR detection characteristics and the absorptivities of these peaks are similar to those for *n*-terepharyl oxide and *n*-terepharyl oxonium, which supports the tentative identification of these compounds. Further analysis of these peaks was not done.

The treatment of *n*-terepharyl monosulfonates in the model feed system was analyzed as a function of storage time. Alpha-terepharyl degradation time in the model feed system, involving no lipin was studied by first order kinetics (Figure 4). This pattern of degradation was observed at all $\alpha_{\text{H}_2\text{O}}$ temperatures, and the two major series of oxygen to *n*-terepharyl studied.

4.2. Effect

While DMSO hypothesized that nutrients should exhibit uniform stability when a feed product is stored in the E.L.T. monomolecular mixture system. The E.L.T. monomolecular mixture system for the model feed system used in the present study corresponds to an $\alpha_{\text{H}_2\text{O}}$ of 0.24 (Bick, 1974). The rate of *n*-terepharyl degradation during storage in the model system decreased as the $\alpha_{\text{H}_2\text{O}}$ was decreased from 0.25 to 0.18. These data indicate that *n*-terepharyl is a feed system containing as fat is most stable at a $\alpha_{\text{H}_2\text{O}}$ below the E.L.T. monomolecular mixture system.

The degradation rate of *n*-terepharyl decreased as a function of $\alpha_{\text{H}_2\text{O}}$ through the range of 0.18 to 0.25 (Table 5). This relationship between $\alpha_{\text{H}_2\text{O}}$ and degradation rates is characteristic of the degradation of water soluble nutrients (Figure 3). Because *n*-terepharyl is not water soluble, these data indicate that a reaction which is water soluble is required for degradation of *n*-terepharyl. The reactivity of the water

soluble complex and the availability for reaction with α -tocopherol would be expected to affect the degradation rate of α -tocopherol.

The availability of α -tocopherol for reaction with these metal soluble reactants is influenced by the physical state of the α -tocopherol in the model system. Dispersion of α -tocopherol in the model system used in these stability studies was accomplished by homogenization of a 40% solids slurry prior to dispersion. York and Miller (1958) reported that in an aqueous media with a water ratio of α -tocopherol to protein of 4:1, the α -tocopherol was bound to protein. York and Miller (1958) theorized that α -tocopherol bound to the negatively charged water solids in protein. Since α -tocopherol is hydrophobic, α -tocopherol would be expected to bind to the hydrophobic portion of protein and not to the polar, negatively charged water solids. In the model system slurry, α -tocopherol was homogeneously dispersed, and based on protein to α -tocopherol mol. ratios reported by York and Miller (1958), the finely dispersed hydrophobic α -tocopherol molecules would be expected to be bound to protein in the model system and be uniformly distributed. Removal of water from the model system slurry by freeze drying would not affect the dispersion of α -tocopherol throughout the model food system matrix. Thus, reactants involved in the degradation of α -tocopherol would need to diffuse through the model system matrix and the associated water layer(s) to react with α -tocopherol.

Labene (1970) reported that an increase in the a_w of solutions results in a broad influence on the availability and reactivity of water soluble reactants. The increased a_w was reported to cause swelling of bound molecules, dissolution of precipitated crystals, and lowering of viscosity of the aqueous phase. These parameters were associated with an

increased solubility of reactants or increased rate of migration of water soluble reactants, resulting in an increased rate of water soluble reactant loss. Similarly, as the κ_w of the model system used in these storage studies was increased, the model system matrix surrounding the microsphere would become hydrated, and the reactivity and the rate of migration of water soluble reactants would increase. Data in Table I show the rate of microsphere degradation increased as the κ_w of the model food system increased from 5.18 to 5.43, indicating an increase in availability and reactivity of water soluble reactants.

The previously discussed mechanisms of microsphere degradation could occur in the model food system consisting as has (Raffier et al., 1972 and Fort et al., 1974). Both of these mechanisms involve water soluble reactants. Although the water soluble compounds which react with *n*-tetraphenyl were not identified, they are theorized to include metal ions and oxygen.

TABLE I: Data

Fort et al. (1974) reported that only the oxidized forms of transition metal ions such as iron and copper react with *n*-tetraphenyl. Analysis of the model system used in the present experiment confirmed the presence of 115.1 mgd iron, 34.1 mgd copper, and 235 mgd of *n*-tetraphenyl per g of model system. Iron is known to be readily oxidized in the form of iron in the presence of oxygen and water. The probability that iron or copper would be in their oxidized states would be enhanced by an increase of the moisture content or oxygen solubility of the model system. Chen and Labean (1974) reported that at low metal concentrations (10-50 ppm) an increase in moisture content caused a faster rate of 11,14 oxidation due to lowered viscosity of the aqueous phase. Higher

stability of the succinate, and swelling of the surfaces to increase the number of catalytic sites. In the model system used in the present study which contained low levels of metal, the diffusion rate of the metal ions would be expected to decrease as the a_w is increased. Thus, the rate of microphthal degradation in the model food system may be a function of the rate of metal ion oxidation or the rate of migration of the metal ion to α -tocopherol. These data indicate that metal ions may influence the stability of α -tocopherol. Removal of metal ions from a food product would be expected to enhance the stability of α -tocopherol.

Source of Oxygen

Before we do, CHFD reported that oxygen is required for the degradation of α -tocopherol and a limited oxygen content would be expected to decrease the rate of α -tocopherol degradation. Nelson and Fisher (1970) and Eick (1970) theorized that the a_w may control the oxygen solubility and the rate of oxygen diffusion in the aqueous portion of foods. Recently, their (1980) proposed that the mass transfer of oxygen affects the rate of oxidation of ascorbic acid in dehydrated foods. In the model food system used in this study, oxygen solubility and diffusion would be affected by a_w . The soluble solids concentration and the bound water in the model system matrix would be expected to control the availability of oxygen for α -tocopherol degradation. As the a_w is increased, the amount of dissolved oxygen present and the rate of migration of that dissolved oxygen would increase, resulting in an increased degradation rate of α -tocopherol.

The amount of soluble oxygen required for oxidation of α -tocopherol was calculated. A molecule of α -tocopherol contains one oxygen atom while α -tocopheryl oxide or α -tocopheryl quinone contains three atoms of

oxygen, indicating that a minimum of 0.3 mol O_2 is required for conversion of one mol nonylphenol to nonylphenyl oxide or n-nonylphenyl glycolate. The maximum solubility of oxygen dissolved in the medium in the model food system was calculated assuming the model system contained 100 water H_2O of 0.45 at $27^\circ C$ and using a high estimate of the solubility of oxygen in water ($14.89 \text{ cm}^3 O_2$ per 100 $\text{cm}^3 H_2O$ at $27^\circ C$). This value, even though it is a high estimate of oxygen solubility in the model food system, was 4.34 ± 10^{-2} mol oxygen per g model system. This resulted in a molar ratio of dissolved oxygen to n-nonylphenol of 0.18:1 since the model system was fortified at a level of 1.9 ± 10^{-2} mol n-nonylphenol per g. This molar ratio is smaller than the ratio of oxygen required for oxidation of n-nonylphenol (0.3:1) indicating that all of the n-nonylphenol in the model system could be oxidized by the soluble oxygen in the aqueous phase of the model food system. Thus, dissolution of gaseous oxygen into the medium of the model system was required for oxidation of n-nonylphenol.

The dissolution of gaseous oxygen into the medium in the model system is controlled by the equilibrium constant:

$$K = \frac{[O_2]_g}{[O_2]_d}$$

where $[O_2]_g$ and $[O_2]_d$ denotes the concentration of dissolved and gaseous oxygen, respectively. As dissolved oxygen was removed from the medium of the model system by reaction with n-nonylphenol, gaseous oxygen would be transported into the aqueous phase of the model system. Removal of oxygen from the headspace of the incubator would reduce the partial pressure of oxygen in the medium. A lowered partial pressure of oxygen would increase the driving force for mass transfer and dissolution of oxygen into the aqueous medium of the model system. This change of

the partial pressure of oxygen would be most pronounced when the initial concentration of gaseous oxygen is lower. As the partial pressure of gaseous oxygen is decreased, the concentration of dissolved oxygen would be decreased according to the equilibrium equation. This decreased concentration of dissolved oxygen would be expected to decrease the rate of α -tocopherol degradation.

The rate of α -tocopherol degradation in the model system containing no lipid was affected by the oxygen content in the storage containers (Table I and Figure 10). The initial ratios of gaseous oxygen to α -tocopherol present in the storage containers were calculated to be approximately unity (1:1) (700 mm) or 0.02:1 (20 mm). Adequate oxygen was present in both types of storage containers to degrade all of the α -tocopherol in the model food system. However, the rate of α -tocopherol degradation was greater (0.25%) when the samples were stored with the larger ratio of gaseous oxygen to α -tocopherol.

The effect of the initial ratio of gaseous oxygen to α -tocopherol was most pronounced at higher a_w and higher storage temperatures, where the rate of α -tocopherol degradation approached its maximum. Although the solubility of oxygen is decreased as the temperature is increased, an increased temperature will increase the mass transfer of oxygen into the aqueous phase of the model system and decrease the viscosity of the aqueous phase. In addition, oxygen solubility will increase as the a_w is decreased. The diffusion rate of oxygen is increased when both the temperature and a_w are increased. The effect of the initial ratio of gaseous oxygen to α -tocopherol was most pronounced when the rate of α -tocopherol degradation was rapid (at 37°C) and the diffusivity of oxygen approached a maximum (at a_w of 0.65). This indicates that the effect of

gaseous oxygen content or the reactivity of *o*-trochophori in a feed system containing no fed would occur only when the dissolved oxygen can readily diffuse through the solid system to react with *o*-trochophori.

Activation Parameters

Apparent activation energies (E_a) for the degradation of *o*-trochophori during storage in the solid feed system containing no fed are shown in Table 4. The E_a 's ranged from 4.9 to 13.1 kcal mol⁻¹. No significant differences ($p \leq 0.01$) were found to exist among any of the E_a 's. These data indicate that the energy required to form the activated *o*-trochophori complex was not affected by the a_{O_2} or oxygen concentration in the storage container.

The thermodynamic activation parameters including enthalpy (ΔH^\ddagger), entropy (ΔS^\ddagger), and Gibbs free energy (ΔG^\ddagger) of activation are summarized in Table 5. Water activity did not influence ΔH^\ddagger or ΔS^\ddagger in a linear manner. The ΔH^\ddagger ranged from 13.1 to 17.4 throughout the range of a_{O_2} and oxygen contents used in this experiment, but the ΔS^\ddagger were not significantly different ($p \leq 0.05$). This isobaric relationship is theorized to be explained only by reactions in which solvent changes do not result in a change of the reaction mechanism ($\Delta \Delta H^\ddagger$ or, 1953). The fact that the degradation pattern of *o*-trochophori in the solid system adhered to the Arrhenius relationship indicates that the reaction mechanism of *o*-trochophori degradation was not altered by a change in the a_{O_2} .

o-Trochophori Stability: Reported for Solid Feeds

The reactivity of *o*-trochophori in a dehydrated solid feed system containing 12 hydrogenated coconut fat was monitored as a function of storage time. The solid system was stored with a moist bulk of oxygen in *o*-trochophori of 14400 (100) units at a_{O_2} of 0.15, 0.25, 0.45, or 0.65

at 11%¹. The degradation of α -tocopherol in a dehydrated model food system containing 11 hydrogenated coconut fat was described by first order kinetics (Figure 1). These data represent a non-light mediated degradation of α -tocopherol in a model food system containing lipids.

The first order rate constants for α -tocopherol degradation in a model food system containing saturated fat (Table II) were not significantly different ($p > 0.1$) from the corresponding rate constants for α -tocopherol loss in model systems containing an fat (Table II) stored under the same conditions. The rates of α -tocopherol degradation in the model systems containing an fat or saturated lipids were a function of a_w . In both cases, the α -tocopherol degradation rate was highest at the highest a_w and decreased as the a_w was decreased (Table II). Thus, it again appears that the α -tocopherol is reacting with a water soluble reactant and that the activity, solubility, or volatility of these reactants is increased as the a_w is increased as discussed in the previous section.

From these data, it appears that the storage stability of α -tocopherol is higher whether the food system contains an fat or a saturated fat. Recent studies have been shown not to indicate an appreciable effect in the model food system (Johnson and Kirk, 1982), the storage stability of α -tocopherol in the model food system containing a saturated fat would represent a degradation of α -tocopherol which was not mediated by autooxidation of unsaturated lipids. Variations of the storage parameters including a_w , oxygen content in the storage container, and temperature would be expected to cause similar effects on the degradation rate of α -tocopherol regardless of whether the model system contained an fat or saturated lipids.

o-toluenophenyl Acetate, Incorporated Into Model System

The third portion of this study concerns the stability of *o*-toluenophenyl in a dehydrated model food system containing an unsaturated fat, methyl linoleate. The storage parameters which were varied in this third study included $\alpha_{\text{H}_2\text{O}}$ (0.11, 0.15, 0.43, and 0.87), temperature (30, 35, and 47°C), storage container oxygen content (0.05 or 0.8 vol oxygen per container), and the initial *o*-toluenophenyl concentration (125 or 250 μg *o*-toluenophenyl per g model system).

The concentration of *o*-toluenophenyl in the model system during storage was monitored by a high performance liquid chromatographic (HPLC) procedure. Figure 9 represents a HPLC chromatogram of the lipid extract of the model system containing *o*-toluenophenyl and methyl linoleate before storage. Figure 10 is a chromatogram of the extract from the same model system following storage until approximately 47.3% of the initial *o*-toluenophenyl had degraded. Comparison of the chromatograms in Figures 9 and 10 demonstrates that the concentration of both methyl linoleate and *o*-toluenophenyl decreased with storage time (Table 3, 10, 11, and 12).

Several peaks other than those characteristic of methyl linoleate and *o*-toluenophenyl were detected after storage of the model system. Peak characteristics of *o*-toluenophenyl oxides (TPO) and *o*-toluenophenyl oxides (TO) were among the new peaks. Alpha-oxo-methyl oxides and *o*-toluenophenyl oxides were also detected in the model system containing an fat following storage. These data indicate that the same degradation products of *o*-toluenophenyl were formed regardless of the presence or type of lipid in the model system. Two other large peaks eluting at 10.5 and 12 minutes were not identified, but the size of these peaks increased as a function of storage time. Peaks with smaller retention times to those of the two

unknown peaks were detected when unfertilized cholesterol was chromatographed under identical conditions. These peaks were not detected when the extraction was done with acetone or hexane. Since cholesterol is known to be unstable, it is probable that the two peaks existing in 18.5 and 18 minutes were degradation products produced from reaction of cholesterol with moisture or oxidation products formed during storage of the model system.

The percent recovery of a known amount of α -tocopherol added during the cholesterol/cholesterol extraction of the lipids from the model system containing unsaturated lipids decreased as a function of the length of storage of the model system. This indicates that compounds were formed during storage of the model system containing methyl linolenate which oxidized α -tocopherol during extraction. Addition of 0.005 g BHT to the extraction solution prevented this loss of α -tocopherol during extraction. The addition of BHT to the extracting solutions was done throughout these storage stability studies, and the extraction recoveries of α -tocopherol were consistently 90%. This indicates that α -tocopherol, in the presence of BHT, was not being oxidized during extraction, and that oxidation products formed during storage of the model system did not affect the extraction of α -tocopherol.

The degradation of α -tocopherol in this model food system containing an unsaturated lipid, methyl linolenate, was described by zero order kinetics (Figure 11). Deviations from zero order kinetic plots were not observed with variations of the x_0 from 0.11 to 0.81, the storage temperature from 20 to 37°C, or the initial concentration of α -tocopherol from 125 to 250 μ g α -tocopherol per g model system. The loss of α -tocopherol adhered to zero order kinetics when the model system was stored in con-

systems with 4.8 mmol $\phi_{2.4}$ but did not follow the zero kinetic model when started with 8.00 mmol $\phi_{2.4}$.

As previously discussed, the identifying factors of a zero order reaction is that the degradation rate is independent of the initial concentration of the reactant. Even though the degradation of *n*-trioctylol in zero order kinetic plots, the calculated activation and pre-exponential rate constant is inconsistent with the rate of *n*-trioctylol loss was accelerated as the initial concentration of *n*-trioctylol was increased (Tables 9 and 10). These data indicates that the rate of *n*-trioctylol degradation in a fixed system containing unreacted fat is controlled by the concentration of a reactant other than *n*-trioctylol. The degradation reaction of *n*-trioctylol in this model system must be more complex than simple zero order kinetic theory can explain. This complex reaction will be discussed further in the section dealing with the stability of methyl linoleate.

k_a Effect

The rate of *n*-trioctylol degradation in a model system containing methyl linoleate was affected by a_p (Figure 11). The degradation rate was almost at a_p of 8.00, a value near the A.R.F. monomolecular order rate constant (a_p of 8.14) (Duck, 1970). The rate of *n*-trioctylol loss in the model system containing methyl linoleate was increased as the a_p was lowered to 8.11 or raised to 8.42 or 8.47 (Tables 9 and 10 and Figure 11). The degradation of *n*-trioctylol in a model system containing methyl linoleate supports the hypothesis of Bellet's (1963) which states that radicals are the most stable in foods stored at their A.R.F. monomolecular order rate constant.

The effect of $a_{\text{H}_2\text{O}}$ on the storage stability of α -tocopherol in the model system containing methyl linoleate is similar to the effect of $a_{\text{H}_2\text{O}}$ on the stability of unsaturated lipids, as summarized by Labaree (1964) (Figure 4). These data indicate that α -tocopherol degraded by a mechanism that is dependent on, or similar to, the oxidation of unsaturated lipids.

Metal Ion Effect

The presence of metal ions in the model food system affects the rate of oxidation of α -tocopherol. Choi et al. (1970) reported that metal ions in their higher valence states react with α -tocopherol to cause oxidation of α -tocopherol. Greger and Lippel (1975 a,b) reported that decomposition of lipid hydroperoxides at low concentrations resulted in:



indicating that the rate of free radical oxidation is affected by the decomposition of methyl linoleate hydroperoxides. In the model system containing methyl linoleate, the rate of metal ion oxidation to its higher valence state would be affected by ascorbate, oxygen, and methyl linoleate hydroperoxide breakdown. Thus, the rate of α -tocopherol degradation in the model system containing methyl linoleate is probably dependent upon the rate of metal ion oxidation.

Lipid Radical Effect

In addition to the effect of metal ions, the oxidation of methyl linoleate yields products which oxidize α -tocopherol. Greger and Lippel (1975 a,b) reported that the reaction of free radicals produced from lipid oxidation results in the oxidation of α -tocopherol and termination of the free radicals. The oxidation of methyl linoleate in the model

species during storage in conditions previously discussed would be expected to form free radicals which react with oxidizable substrates. Lohman (1968) has observed that changes in a_{O_2} of a food product may affect the hydrogen bonding of proteins or the rate of free radical reaction with unsatipic species, such as proteins. The effect of increasing the a_{O_2} on hydrogen bonding or protein oxidation would be expected to cause a change in the reactivity of free radicals with α -tocopherol in the model food system.

Oxygen Effect

In the present study, the oxygen content in the storage container appeared to affect the rate of α -tocopherol degradation in the model food system containing methyl linolate. The rate of α -tocopherol loss during storage in the TII can was greater than the rate of α -tocopherol loss during storage in the III can. This result is the opposite of the effect of oxygen content on α -tocopherol stability in a model system containing no fat, as discussed previously, the mass transfer of gaseous oxygen into the aqueous phase of the model system is favored when the concentration of oxygen in the container is higher. The degradation rate of α -tocopherol is affected by the amount of dissolved oxygen, thus the model system in the TII can should exhibit a greater rate of α -tocopherol degradation than the model system in the TII can. This effect of container oxygen content was not observed. Therefore, the rate of α -tocopherol degradation in a model system containing methyl linolate does not appear to be controlled by rate of oxygen dissolution.

This unexpected effect of container oxygen content is probably due to the fact that oxygen is more soluble in unsaturated lipids than in water (De and Adams, 1972). The oxygen required for oxidation of α -

monophenol may be present in the lipid fraction and thus mask any effect of the storage container oxygen content. Furthermore, the fact that the oxygen-binding methyl linoleate was mixed with α -tocopherol prior to blending with the model system probably ensured the presence of sufficient amounts of dissolved oxygen for α -tocopherol oxidation, regardless of the oxygen content of the storage container.

The concentration and composition of the degradation products formed from methyl linoleate oxidation probably influenced the degradation of α -tocopherol stored in 70% or 90% cans. During the degradation of methyl linoleate, many free radicals, peroxides, and hydroperoxides are produced (Dugas, 1970). The concentration and composition of the methyl linoleate degradation products formed during storage may differ when the model food system is stored with 0.05 meq oxygen (70% can) or with 4.4 meq oxygen (90% can). Different concentrations and/or composition of methyl linoleate degradation products would react differently with α -tocopherol. Thus, the observed degradation as a function of storage container may be due to the different concentration and/or composition of the methyl linoleate degradation products. Further discussion of the production of degradation products formed during storage of methyl linoleate is presented in the discussion of methyl linoleate stability.

Further possible factors in the difference from the anticipated degradation rate in the 70% cans are the greater concentration of volatile degradation products due to the limited headspace volume. Many volatile degradation products are formed during degradation of unsaturated lipids (Dugas, 1970). These volatile free radicals or other reactants would cause oxidation of α -tocopherol. The concentration of these volatile free radicals or reactants is higher in the 70% can since the total vol-

use of gas is approximately 100 times less than the gaseous volume in the 100 cm. This increased concentration of volatile reactants would affect the volatile reactant distribution equilibrium)

$$K = \frac{[\text{Volatile Reactant}]_{\text{dissolved}}}{[\text{Volatile Reactant}]_{\text{gaseous}}}$$

An increased concentration of volatile reactants in the gaseous head-space results in an increased concentration of dissolved volatile reactants, which catalyze the degradation of *n*-nonylphenol. Further dissolution of the products of volatile products produced during liquid oxidation is presented in the discussion of methyl linoleate stability.

A deviation from zero order kinetics for *n*-nonylphenol destruction was noted during the storage study involving the model system containing *n*-nonylphenol and methyl linoleate in THT cans (Figure 18). *n*-Nonylphenol degradation in model systems containing either 100 or 150 ug *n*-nonylphenol per g model system was negligible when the concentration of *n*-nonylphenol reached a level of 50 ug of *n*-nonylphenol per g model food system. These data indicate that the primary reactant required for degradation of *n*-nonylphenol was depleted during storage of the model system in THT cans. It is proposed that this limiting reactant was oxygen since oxygen is the only known reactant which is affected by storage of the model system in THT or 100 cans.

The oxygen required for *n*-nonylphenol degradation was also consumed by the oxidation of methyl linoleate. One of the factors affecting the rate of methyl linoleate oxidation is the concentration of *n*-nonylphenol in the model system. When the concentration of *n*-nonylphenol was 100 ug per g, the consumption of oxygen by methyl linoleate was greater than the consumption of oxygen by methyl linoleate when the levelled.

o-trophol concentration was 200 µg per g (Figure 14). This faster rate of methyl linolate degradation when the initial concentration of *o*-trophol was lower resulted in a more rapid consumption of the available oxygen. Thus, *o*-trophol had insufficient oxygen available for degradation below a level of 20 µg per g, regardless of the initial concentration of *o*-trophol.

Activation Parameters

The degradation of *o*-trophol was influenced by storage temperature. The temperature dependence of *o*-trophol degradation in a model food system containing methyl linolate could be described by the Arrhenius equation. The apparent activation energies (E_a) reported in Table 11 ranged from 4.0 to 13.4 kcal mol⁻¹. The values of E_a are not significantly different (95.0%). It does not appear that the E_a 's were a function of initial *o*-trophol concentration or oxygen content in the systems. Water activity appeared to have no effect on the E_a 's. The E_a 's were generally lowest at 0.43 a_w and highest at 0.87 a_w . Isham (1964) reviewed the literature dealing with E_a 's for reactions as a function of a_w and concluded that, in general, E_a 's for reactions in food products are not consistently affected by a_w . Although an opposite trend in the E_a for *o*-trophol destruction as a function of a_w in the model system was noted, the E_a 's were not significantly different (95.0%), and this trend is not supported by the literature.

Stable Methylene Interiors - Trophol and Methyl Linoleate

In addition to studying the stability of *o*-trophol in a model food system containing methyl linolate, the stability of methyl linolate was also studied. The simultaneous study of methyl linolate and *o*-trophol stability in the same model food system provides information concerning the interaction of these two compounds.

The concentration of methyl linolenate was monitored by a gas liquid chromatography (GLC) procedure. BF_3 was added during extraction to prevent oxidation of methyl linolenate. Recoveries of methyl linolenate added during the extractions were 100% throughout the storage studies. Figure 12 depicts a chromatogram of the lipid extract from a model food system prior to storage. A GLC chromatogram of the lipid extract from a model food system stored until approximately 90% of the methyl linolenate had degraded is shown in Figure 13. Methyl linolenate degraded, and ethyl-ethyl GLC peaks were detected during storage of the model food system.

Methyl linolenate degradation during storage of a dehydrated model food system containing octacosahexatriene could be described by zero order kinetics (Figure 13). Deviations from zero order kinetic plots were not observed as a function of a_w , oxygen content in the container, atmospheric and concentrations, or storage temperature (Tables 12 and 13).

4.3 Effect

Methyl linolenate was most stable at a_w of 0.21 (Figure 12), a value near the A.E.T. monomolecular reaction constant for this model system (Bach, 1974). This observed stability pattern of an unsaturated lipid in a dehydrated food system has been reported by numerous investigators (Thompson et al., 1963; Peterson and Labuza, 1968; Labuza et al., 1969; Tanyi et al., 1970; Melick-Smith et al., 1971; Labuza et al., 1971) and Quast and Rhee, 1971).

The change in the rate of methyl linolenate oxidation as affected by the a_w was similar to the pattern described by Labuza (1974) (Figure 13). The rate of methyl linolenate oxidation increased as the a_w was decreased within the multipeak region from 0.21 (the A.E.T. monomolecular reaction constant) to 0.47. As previously discussed, the observed increase in the

rate of a reaction as the α_p is decreased is due to swelling of bound oxidase to expose more catalytic sites, solubilization and activation of precipitated components, and increased solubility of reactants. As the α_p was decreased from 0.41 to 0.37, the rate of methyl linoleate oxidation decreased (Tables II and IX). This decreased rate of methyl linoleate oxidation is attributed to dilution of reactants in the water associated with capillary hydration of the solid system. Such [1874] reported that capillary hydration begins to occur in this model system as the α_p approaches 0.45. Labana *et al.* [1875] reported similar observations of a decreased rate of methyl linoleate oxidation as capillary hydration occurred.

As the α_p of the solid food system was decreased from 0.13 to 0.11, the rate of methyl linoleate oxidation decreased. Labana [1980 a] theorized that a decrease of moisture below the R.E.T. macromolecular water content decreases the rate of lipid oxidation because many of the peroxides which would be deactivated by hydrogen bonding to water molecules remain activated because of an insufficient number of water molecules to bind to the peroxides. The decreased oxidative rate of methyl linoleate at α_p below the R.E.T. moisture content may also be due to a change in the physical state of reactants, a phase-related state reaction may predominate at a low α_p where water is limited.

Oxygen Diffusion

The rate of methyl linoleate oxidation was affected by the oxygen content in the storage container. The rate of methyl linoleate oxidation was greatest when the model food system was stored with limited headspace volume (Table II and IX). Bogus [1874] reported that many volatile products are produced during oxidation of unsaturated lipids,

These volatile products may include reaction from radicals which react with methyl linoleate. These volatile reaction products would be more concentrated in the headspace of the TPT cans, which could catalyze the degradation of methyl linoleate in the model system stored in TPT cans. An attempt was made to confirm that volatile products were present in the headspace of the containers.

The degradation of methyl linoleate did not deviate from zero order kinetics when the model system was stored with a molar ratio of oxygen to methyl linoleate of 1:1 (C40 can) or 5:1 (TPT can). Data in Figure 18 show that oxygen uptake by the model food system was limited when the molar ratio of oxygen to methyl linoleate was 1:1. Methyl linoleate would not be expected to be completely oxidized in the TPT can when the molar ratio of oxygen to methyl linoleate was 5:1 (i.e., 8.12%).

Methyl linoleate degradation can occur in the absence of oxygen. Unsaturation lipid degradation occurs in three stages: initiation, propagation, and termination. Initiation is characterized by the direct attack of oxygen on a double bond of the unsaturated lipid to produce free radicals. Propagation is characterized by the reaction of the pre-formed radicals with unsaturated fatty acids in which hydrogen atoms are abstracted from the unsaturated fatty acids. This abstraction of hydrogen atoms can occur in the presence or absence of oxygen. In this experiment, sufficient oxygen was present in the two storage containers to allow initiation of lipid oxidation. After consumption of all of the oxygen, methyl linoleate degradation could occur by free radical reactions. The rate of degradation of methyl linoleate remained constant and thus, no deviation from the zero order kinetics plot was observed,

Effect of α -tocopherol

The rate of methyl linoleate degradation was affected by the initial concentration of α -tocopherol (Tables II and III). The rate of methyl linoleate oxidation decreased as the concentration of α -tocopherol was increased. As discussed previously, the rate of α -tocopherol degradation decreased as the initial concentration of α -tocopherol was increased.

Interpretation with β -tocopherol

The previously discussed storage parameters (ϕ_{β} , temperature, initial α -tocopherol concentration, and storage container oxygen content) affected the rate of degradation of methyl linoleate and α -tocopherol in a model system. The identity of the reactant(s) which controlled the zero order degradation rate of α -tocopherol or methyl linoleate was not determined in this experiment.

Previous research (Horne and Horne, 1974; Greger and Tappel, 1959) has demonstrated that free radicals produced from lipid oxidation do not react with either β -tocopherol or methyl linoleate. Thus free radicals formed from the oxidation of methyl linoleate during storage of the model food system are proposed to react with methyl linoleate or α -tocopherol in competitive reactions.

The relation between the rates of β -tocopherol and methyl linoleate degradation suggests that α -tocopherol and methyl linoleate are competing for a common reactant. This common reactant is probably a free radical formed by methyl linoleate oxidation. An example of one competitive reaction may



The reaction of α -ionophore with methyl linolenate free radicals would be slowed by an increased concentration of α -tocopherol. An increased concentration of α -tocopherol would decrease the rate of methyl linolenate degradation in the eyes. It lowers the probability of methyl linolenate reacting with the free radicals, and it the rate of regeneration of free radicals formed as a side product of methyl linolenate oxidation would be decreased.

The reactions involving α -ionophore and methyl linolenate are not as simple as depicted by the previously proposed mechanism. The complicating factors need to be discussed to indicate the complexity of this whole proposed mechanism. As discussed previously, oxygen is required for oxidation of α -tocopherol and initiation of methyl linolenate oxidation, but not for free radical/methyl linolenate reaction. Ogata (1976) reported that three different free radicals are produced during the induction period of methyl linolenate oxidation, but that the reactivity

of each radical species. Besides of the methyl linolenic radicals, which may produce additional free radicals, may occur during oxidation. Gengor and Tappel (1979, a and b) reported that metal ions will catalyze α -tocopherol degradation in the presence of free radicals. They also reported that the type radicals formed from lipid oxidation are dependent upon the type of metal ion present and the concentration of the free radicals. The proposed mechanism for α -tocopherol and methyl linolenic degradation does not account for some of the possible components of methyl linolenic and α -tocopherol degradation. Further, it is a simple explanation of the competing reactions between methyl linolenic and α -tocopherol occurring in the dehydrated model food system.

Activation Parameters

The apparent activation energies (E_a) for degradation of methyl linolenic in a dehydrated model food system containing α -tocopherol are shown in Table IV. The E_a 's for methyl linolenic degradation ranged from 11.1 to 18.2 kcal mol⁻¹. There was no significant difference in the E_a 's ($p < 0.05$). The E_a 's were not consistently affected by a_w , but 10% α -tocopherol demulsification, as oxygen uptake in the storage experiments. These data indicate that the mechanism of degradation of methyl linolenic was not changed as a function of the storage parameters studied.

Oxygen Uptake

In addition to monitoring the stability of methyl linolenic and α -tocopherol in the model system containing concentrated fat, the oxygen consumed by the model system during storage was monitored. The results of oxygen uptake studies provide indication of both the amount of oxygen required for oxidation of the model system components and the rate of oxygen consumption by reactions occurring in the model system.

The patterns of oxygen uptake by the samples containing methyl linoleate and α -tocopherol are shown in Figure 14. Samples which did not contain methyl linoleate or α -tocopherol were used as controls. The control samples did not consume a detectable amount of oxygen during the storage period indicating that the consumption of oxygen in the model system is dependent on the presence of methyl linoleate or α -tocopherol. Quantitation of the amount of oxygen consumed for oxidation of α -tocopherol in the model system showed that these values were too small to measure, indicating that the oxygen uptake was dependent upon the methyl linoleate in the model system.

The rates of oxygen uptake and the calculated induction periods of the model system containing methyl linoleate and α -tocopherol are reported in Table II. The rate of oxygen uptake was a function of the a_w of the samples. The slowest oxygen uptake occurred when the a_w was near the 1,2,3, monohydric moisture content. As the a_w was increased or decreased from 0.73, the rate of oxygen consumption increased. This effect of a_w on the rate of oxygen consumption was consistent with the previously discussed effect of a_w on the rate of methyl linoleate and α -tocopherol degradation during storage. These data indicate that the rate of oxygen uptake could be used as an indication of methyl linoleate stability.

The lag time before samples began to consume oxygen was also affected by the a_w . The induction periods, however, did not follow a discernible pattern with respect to the a_w or initial α -tocopherol concentration of the model system. These data indicate that the initial requirement for oxygen in the model system varied and was affected by uncontrolled factors.

the uncontrolled factor in these oxygen uptake studies was the introduction of oxygen bound by reactants in the model system before oxygen uptake was measured. Campbell et al. (1970) reported that esterified lipids must be saponified before lipid oxidation could occur. These authors reported that no apparent metabolic oxidation of esterified lipids observed during the oxygen uptake induction period was due to the oxidation of lipids which had bound oxygen prior to oxidation of the storage vial. Oxygen uptake was observed only after the initial bound oxygen was depleted by lipid oxidation. Metabolic reactions may have occurred during storage of the model system containing methyl ester (saps and saponophers). In these experiments, the model system was equilibrated in a vacuum desiccator containing saturated salt solution. The vacuum in the desiccators (100 mm Hg vacuum) may not have completely de-aerated the methyl linoleate (Saps Campbell et al. 1970) reported that de-aeration of pure methyl linoleate required exposure to 1100 mm Hg vacuum. Thus, the reported length of the induction periods in this study may not be related to the rate of lipid oxidation, but rather to the amount of methyl linoleate which was saponified prior to measurement of oxygen uptake.

Biological Activity of s-saponophers After Storage

A pet bioassay was used to estimate the biological activity of s-saponophers after storage in model systems containing no lipids, esterified lipids, or saponified lipids. Possible degradation products of s-saponophers produced during storage of the model system were tentatively identified. These degradation products were synthesized and their biological activity as s-saponophers was determined.

Following 48 days of vitamin E depletion, each rat was given 25 g of rapeseed flax daily for four days. To prevent major changes in the diet presented to the rats, the rapeseed diets consisted of a blend of model system and vitamin E deficient diet. The standard control model systems consisted of freshly prepared model system containing known concentrations of α -tocopherol. The concentrations of α -tocopherol in the stored model feed systems used in this experiment ranged from 11.5 to 31.7 μ g α -tocopherol per g model system (Table 14). The stored model systems were blended with model system containing no added α -tocopherol so that the final concentration of dietary α -tocopherol would fall within the range of the standard control model systems. The rapeseed diets were prepared by blending model systems fortified with α -tocopherol with the vitamin E deficient diet. All of the rapeseed diets contained the same ratio of model system to vitamin E deficient diet (3/7). Imprecision of the rapeseed diets in this respect introduced variations in the response of the groups of rats due to a difference in the amount of model system in the diet.

The average diet consumption of the groups of rats ranged from 17.1 to 18.8 g diet per rat per day. No one group of rats consumed a significantly different amount of diet ($p < 0.05$). These data indicate that all groups of rats consumed the same amount of diet, and that the presence of stored model system or degradation products in the model system did not affect the dietary intake of the rats. The group average weights of the rats ranged from 228.75 to 235.33 g per rat. The mean weight of any group was not significantly different from the other ($p < 0.05$), indicating that consumption of the various diets did not cause a significant weight change during the 4 day rapeseed period. All of the rats

appeared healthy following the depletion period indicating that the vitamin diets tested did not cause any overt symptoms in the rats.

The standard curves including plasma α -tocopherol concentration and aspartate aminotransferase (ASAT) activity vs. standard α -tocopherol dietary levels are shown in Figures 17 and 18. The response of plasma α -tocopherol concentration and ASAT activity were related to dietary α -tocopherol levels as a curvilinear function. This relationship was maintained between the range of 0 to 5.5 mg α -tocopherol per kg body weight per day for plasma α -tocopherol, and between 0.08 to 3.0 mg α -tocopherol per kg body weight per day for plasma ASAT activity. Nishida et al. (1978) reported similar correlated responses for plasma α -tocopherol and ASAT activity between the ranges of 0.1 to 3.0 mg α -tocopherol units per kg body weight per day.

Nishida et al. (1978) reported that plasma aspartate aminotransferase (ASAT) activity responded to dietary α -tocopherol levels in a pattern similar to PE response. The hepatic activities in the rat plasma from the present experiment did not vary from control to sample. The plasma ASAT activities were determined using a pre-washed assay kit (Sigma Co.). The ASAT activity of plasma from not-depleted rats was approximately the same as the ASAT activity of plasma from the depleted rats. Thus, the plasma ASAT activity was not used as an indicator of the biological activity of α -tocopherol. Rather, plasma PE activity and plasma α -tocopherol concentration were used as indicators of the α -tocopherol biological activity.

The biological vitamin E activities of the stored model food systems are reported in Table 18. The response ranges of plasma α -tocopherol concentration or PE activities were too large to allow determina-

tion of the equivalent concentration of dietary α -tocopherol for each individual rat, as the group average response, plus or minus one standard error, was used as a measure of dietary α -tocopherol equivalents. The concentration of dietary α -tocopherol corresponding to the plasma α -tocopherol concentration (of PE activity), within one standard error of the group mean, are reported in Table 1A.

The model feed system containing no fat was stored until the concentration of α -tocopherol decreased from 156.5 to 81.7 μg per g as determined by the HPLC procedure (Table 1B). The equivalent α -tocopherol concentration of the model feed system as measured by the rat liver assay was 156.5 (plasma α -tocopherol bioassay) or 81.6 (PE activity bioassay) μg α -tocopherol per g model system. The bioassay utilizing plasma α -tocopherol concentration revealed a concentration of α -tocopherol in the model system much higher than was actually present. This relationship was not expected because α -tocopherol degradation products did not exhibit any significant effect on plasma α -tocopherol concentration. No theories are presented to explain this effect.

The PE activity bioassay of the same model system led to the same group of rats indicating that the α -tocopherol remaining after storage was biologically active. The α -tocopherol equivalent of the range of the mean group PE activity plus or minus one standard error did include the concentration of α -tocopherol remaining in the model system. These data indicate that the α -tocopherol remaining in the model system after storage was biologically active, and α -tocopherol degradation products in the stored model system did not contribute measurable α -tocopherol activity.

A model system containing 0.01 g hydroperoxid coconut fat and 116.1 g n-octapheryl per g model system was stored until the n-octapheryl concentration decreased to 10.7 ug per g, as measured by the HPLC procedure. The n-octapheryl equivalents of the range of the same group PE activity and plasma n-octapheryl concentration (plot on above one standard error included the n-octapheryl concentration of the stored model system (Table II). Thus, the biological activity of the remaining n-octapheryl is not affected by storage of a model food system containing PE hydroperoxid coconut fat.

A model system containing PE methyl linoleate and 116.1 ug n-octapheryl and per g model system was stored until n-octapheryl had degraded to 11.8 ug per g, as measured by the HPLC procedure (Table II). The equivalent n-octapheryl ranges obtained from one standard error around the mean group responses of plasma n-octapheryl concentration and PE activity were both 0-0.6 ug n-octapheryl per g model system. Thus, the biological activity of n-octapheryl in a stored model system containing methyl linoleate is lower than the HPLC reflects of the concentration of n-octapheryl remaining in the model system.

The stored model system containing methyl linoleate did contain oxidizing unsaturated lipids. The minimum amount of oxidizing lipids in the stored vegetable diet was 1 ug per rat per day. This low level of oxidized lipid may have catalyzed oxidation of n-octapheryl during digestion or absorption. Further rat feeding studies would be required to identify the factor(s) which caused a decreased biological activity of n-octapheryl in the model system containing unsaturated lipids.

The biological activity of n-octapheryl oxide, n-octapheryl oxozone, and n-octapheryl diol, which are suspected degradation products formed

during storage of α -tocopherol in the milk system, was shown in Table 11. Dietary α -tocopherol intake did not cause an increase in plasma α -tocopherol, but did cause a change in the systemic kinase activity. This indicates that β -tocopherol intake was not converted to α -tocopherol during digestion, absorption, or transport in the blood, even though α -tocopherol intake did affect the PK activity. These data also indicate that α -tocopherol intake was transferred through the blood stream intact, but exhibited intracellular α -tocopherol activity. Rogers (1982) reported that β -tocopherol intake could be reduced to α -tocopherol in vitro by ascorbic acid or other reducing compounds indicating the biological activity of β -tocopherol intake may result from the intracellular reduction of β -tocopherol intake to α -tocopherol.

The biological activity of α -tocopherol quinone is reported in Table 12. Like α -tocopherol intake, α -tocopherol quinone caused an increase in plasma β -tocopherol concentrations, but did cause a PK activity response. Alpha-tocopherol quinone would not be expected to be converted into α -tocopherol in a biological system (Dugan and Ture, 1982), but Sandstead et al. (1982) reported that α -tocopherol quinone did have molecular activity in rodents, and Machuga (1982) reported that α -tocopherol quinone caused a PK activity response in vitamin E deficient rats. These data indicate that the rate of muscle breakdown and associated PK activity were decreased by dietary α -tocopherol quinone, as was in the present experiment.

The biological activity of α -tocopherol diene is reported in Table 13. Alpha-tocopherol diene exhibited less than 10% biological α -tocopherol equivalence (wt/wt) by both the plasma α -tocopherol and PK activity response. These data indicate that significant amounts of the diene

were not converted into α -tocopherol and that the α -tocopheryl ester was not responsible for any PE response in these experiments. Tolney and Cooper (1965) reported that α -tocopheryl ester is the major α -tocopherol breakdown product in the rat and that this product is converted from the ret. Since the ester of α -tocopherol is a major α -tocopherol breakdown product, it would not be expected to exhibit any α -tocopherol activity, as was shown in this experiment.

The possible formation of α -tocopheryl acids and α -tocopheryl quinone during storage of α -tocopherol in the model feed system has been previously discussed. Each of these compounds exhibited α -tocopherol activity by the PE bioassay, and the presence of either of these degradation products in the model feed system would be expected to elevate the PE bioassay estimate of α -tocopherol. Alpha-tocopheryl diene did not exhibit a significant effect on the PE activity or plasma α -tocopherol concentration.

Alphatocopheryl acids and α -tocopheryl quinone did not exhibit a significant effect on the plasma α -tocopherol concentration, indicating that the presence of these compounds would not affect the plasma α -tocopherol concentration estimate of dietary α -tocopherol. Quantitation of these compounds in the model feed system was not done, therefore, their actual contribution to α -tocopherol biological activity in the stored model feed system cannot be determined.

SUMMARY AND CONCLUSIONS

The storage stability of β -tocopherol in a dehydrated model food system at various water activities (a_w), storage container oxygen contents, storage temperatures, and lipid compositions was investigated. The effect of these parameters on the biological activity of α -tocopherol following storage in a dehydrated model food system was also studied.

α -Tocopherol degradation in the model systems containing no lipid or fortified with a saturated lipid could be described by first order kinetics. The rate of α -tocopherol degradation in the model system containing no fat was most rapid at the highest a_w studied (0.95) and decreased as the a_w was lowered to 0.15. These data indicate that α -tocopherol degradation required a water soluble reactant and that the activity or availability of this reactant increased as the a_w was increased. The effect of a_w on the degradation rate of β -tocopherol was smaller when the model system contained no lipid or saturated lipids.

Other storage parameters influenced the storage stability of α -tocopherol in a model food system containing no fat. The rate of α -tocopherol degradation was affected by the amount of oxygen present in the storage container. α -Tocopherol in a model system stored with a water ratio of oxygen to α -tocopherol of 3488/1 degraded more rapidly than β -tocopherol in a model system stored with a lipid water ratio of oxygen to β -tocopherol. The effect of headspace oxygen was most pronounced at higher storage temperatures and higher a_w s indicating the

effects of mass transport, solubility of oxygen, and the rate of diffusion of reactants through the metal system influenced the degradation rate of α -tocopherol. The thermodynamic parameters including apparent activation energies and Gibbs free energy of activation were independent of a_{O_2} or storage conditions (oxygen content), indicating that the mechanism of α -tocopherol degradation did not change due to variation of phase storage parameters.

The loss of α -tocopherol during storage in a dehydrated metal food system containing an unsaturated lipid, methyl linoleate, could be analyzed by zero order kinetics. The loss of α -tocopherol did not follow simple zero order kinetics theory since the degradation rate of α -tocopherol was affected by the initial α -tocopherol concentration. The rates of α -tocopherol and methyl linoleate loss were affected by the ratio of α -tocopherol to methyl linoleate, indicating that methyl linoleate and α -tocopherol were degrading by a coupled competing reaction.

Alpha-tocopherol was most stable at a a_{O_2} value for the E.E.P. microequivalent value of 0.14. The rate of α -tocopherol degradation was increased as the a_{O_2} was reduced in the multilayer region [0.41], or lowered below the E.E.P. value (a_{O_2} of 0.10). The rate of α -tocopherol loss decreased as the a_{O_2} was increased from the multilayer unknown region to the capillary hydration region (a_{O_2} of 0.47). The rate of α -tocopherol degradation was increased when the volume of headspace was limited reflecting an increased concentration of reactant while decomposition products or a change in the composition or concentration of the reactants formed during storage of the metal food system. Alpha-tocopherol degraded in a level of 10 ug per g in the metal system stored with 0.20 mmO oxygen, while α -tocopherol in the metal food system stored in vacuum having

4.8 mol oxygen degraded to 6.4 g per g solid system. These results indicate that oxygen was required for degradation of *n*-hexaphenyl and that *n*-hexaphenyl degradation may be inhibited in the absence of oxygen.

Methyl linoleate in the solid system degraded in a zero order fashion. The rate of methyl linoleate degradation was affected by the a_{O_2} in a pattern similar to the effect of a_{O_2} on the rate of *n*-hexaphenyl degradation. Methyl linoleate degraded more rapidly when stored in a container with limited headspace. This indicates that the concentration and/or composition of reactive compounds were influenced by storage of the solid food system with limited headspace, and these differences caused variations in methyl linoleate degradation. The rate of methyl linoleate degradation decreased as the initial concentration of *n*-hexaphenyl was increased, indicating that methyl linoleate and *n*-hexaphenyl are competing in a competitive reaction.

The *n*-hexaphenyl remaining after storage in a solid food system containing no lipids or saturated lipids was biologically active, as determined by a rat bioassay. The *n*-hexaphenyl remaining in a stored solid food system containing oxidizing methyl linoleate had a decreased biological activity, indicating that some of the *n*-hexaphenyl may be degraded during digestion or absorption in the presence of oxidizing lipids. Alpha-tocopherol units and α -tocopherol quinone inhibited *n*-hexaphenyl biological activity even though an increase in plasma *n*-hexaphenyl concentration did not occur. Alpha-tocopherol itself did not show a critical increase of the plasma *n*-hexaphenyl concentration or lipoprotein response, indicating that this degradation product had little *n*-hexaphenyl activity.

APPENDIX

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BIOGRAPHICAL SKETCH

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I certify that I have read this study and that in my opinion it conforms to acceptable standards of scholarly presentation and is fully adequate, in scope and quality, as a dissertation for the degree of Doctor of Philosophy.



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December 1980


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